

# SUPPORTING STATEMENT

ON BEHALF OF

RHP

ADDITION OF EXTERNAL WALL INSULATION WITH ROUGH CAST  
RENDER, AND REINSTATEMENT OF ORIGINAL PORCH DESIGN

39 KINGS ROAD  
TEDDINGTON  
TW11 0QD

DECEMBER 2021

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## **I. INTRODUCTION**

This application is one of six separate Householder applications, relating to properties on Kings Road, Teddington (no's 27, 31, 35, 39, 41 and 47), owned outright by RHP for affordable rent. The applications were originally submitted on 24<sup>th</sup> August 2021, to gain retrospective planning permission for the addition of external insulation over the existing rendered masonry, to increase the energy performance of the properties, and for replacement porches.

Following a meeting on site with the Case Officer and Conservation Officers on 25<sup>th</sup> November 2021, it was agreed the Applicant would submit revised drawings and supporting statement to show the addition of rough cast render, to better match the appearance of the neighbouring properties, in addition to the removal of the existing porches and replacement with new porches to match the original style.

## **2. SUSTAINABILITY / ENERGY PERFORMANCE**

The current energy performance certificates, undertaken in July 2021, post-external insulation, show an uplift in the EPC ratings for each property, compared to the ratings pre-works, and, in turn, reducing energy usage and utility bills.

## **3. CHARACTER OF THE PROPERTY AND SURROUNDING AREA**

The property falls within Conservation Area CA42, Mays Road, Hampton Hill, which is centred on the adjacent Mays Road, designed in the 1930s in accordance with Garden City Principles, and forms "a cohesive planned estate of public housing"<sup>1</sup> The properties have generous front gardens, set back from the road behind well-maintained hedges which form the front boundaries.

## **4. APPEARANCE**

The additional insulation adds a minimal 90mm onto the external walls of the properties. The proposed addition of rough cast render and the reinstatement of the original style of porches will better match the neighbouring properties and Conservation Area. See drawing no. KRT39-

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<sup>1</sup> Mays Road Conservation Area Statement [https://www.richmond.gov.uk/media/13273/conarea42\\_a3\\_rgb.pdf](https://www.richmond.gov.uk/media/13273/conarea42_a3_rgb.pdf) accessed 19.08.2021

02B Existing and Pre-Existing Plans and Elevations, and KRT-01 Proposed porches and photographs of pre-existing.

## 5. MATERIALS

The additional insulation (Wetherby Epsiwall External Wall Insulation System) comprises 90mm Enhanced EPS by Wetherby, installed over the existing render on masonry with a WBS HECK silicone 'K' 1.5mm textured finish. See Appendix I: Product Specification Datasheet, for full specification. Additional Wetherby rough cast render is proposed, and will match the colour of the existing render (photo of existing render, and proposed sample below):



Existing render



Proposed additional rough cast render

## 6. SITE PHOTOS



No.39 Kings Road, pre-works (Google Streetview, April 2018)



Post-works, August 2021

## **7. FIRE SAFETY STRATEGY**

### **Installed Product**

The installed product system (Wetherby Epsiwall External Wall Insulation System) has a Fire Classification B-s1, d0 in accordance with BS EN 13501-1: 2007. See Appendix 2: BBA Certificate. The proposed rough cast render has a fire classification rating A1 (see Appendix 3 – K Rend Silicone Roughcast – Declaration of Performance)

### **Means of Warning – alarm system**

All of the properties have battery operated smoke alarms present, which are checked on an annual basis as part of gas safety inspections arranged by RHP.

### **Means of Escape**

The dwellings have two storeys with front and rear doors, with openable windows on each floor.

### **Fire Service Access and Firefighting Facilities**

Kings Road is approximately nine metres in width, leaving ample room for fire engine access to the front of the properties, with pedestrian side/rear access via wooden gates. The nearest fire station is Twickenham Fire Station, approximately 500m away.

## APPENDIX I



## Project Specification - 27 Kings Road, Teddington, TW11 0QD





**BBA APPROVED – 09/4625 – PS2  
WBS EPSIWALL SYSTEM**

## Project Specification

Project Name:	27 Kings Road, Teddington, TW11 0QD
System:	Wetherby Epsiwall External Wall Insulation System
Substrate:	Existing Render on Masonry
Insulation:	90mm Enhanced EPS Insulation
System Finish:	WBS HECK Silicone 'K' 1.5mm Textured Finish
<b>Technical Sales Manager:</b>	Paul Dale
Tel:	07801 203830
E-mail:	paul.dale@wbs-ltd.co.uk
<b>Technical Support Manager:</b>	Eddie Eeles
Tel:	07866 928751
E-mail:	eddie.eeles@wbs-ltd.co.uk



## WETHERBY BUILDING SYSTEMS

Wetherby Buildings Systems are the UK's market leading EWI system supplier, providing quality products and systems and unrivalled technical and on-site project support. We aim to provide environmentally responsible and sustainable building products of the highest quality, continually improving on our quality and system accreditations to ensure that optimum standards are met.



## WETHERBY PREMIUM CERTIFIED PRODUCTS

Wetherby Buildings Systems products and EWI systems are tested to the highest level with an unrivalled range of BBA, BDA and ETA certificates available for use on projects in the UK. All testing achieves the highest European standards, ensuring long term durability, strength and premium performance. BBA/BDA approved systems provide a minimum life expectancy of 30 years. BRE Fire Certification has also been achieved for a large number of systems, with certain certification extending to 60-year life expectancy.



## UK MANUFACTURING

Here at Wetherby, we take our responsibility to 'Buy British' extremely seriously. All of our current and potential suppliers undergo a rigorous annual assessment. Each supplier is reviewed over a number of areas including responsible procurement, product suitability, commitment to sustainability, quality etc. Only when we are completely satisfied are they included on our Supply Chain Database.



## ISO 9001, ISO 14001, & ISO 45001

Wetherby Building Systems have a strong pro-active approach to internal Quality Systems, Environmental Management Systems and Health and Safety. Our ISO Integrated System is regularly audited internally by qualified auditors and annually by independent external auditors, Alcumus ISOQAR. This ensures consistency in the supply and quality of our materials and services, and our environmental responsibilities and targets which we take very seriously. This includes our ongoing commitment to recycle, re-use, reduce GHG's and improve products and systems alongside our partners and suppliers. The main aim is to maximise sustainability for all products and systems across our extensive range. We have a strong pro-active approach to Health and Safety. We manage all risks associated with our activities by regularly monitoring our premises, revising Risk assessments, Safe Systems of work, and Method Statements when required. We strive to provide the best training, support, and management on all our projects providing knowledge and experience throughout the task being undertaken.



Certificate Number 16512  
ISO 9001  
ISO 14001  
ISO 45001

## TECHNICAL SERVICES

Wetherby offer a wide range of technical services to support project design and system installation. In depth NBS Specifications, project specific CAD drawings, photographic overlays, U-values and condensation / humidity risk analysis documents are all readily available via our Technical Support Team. For **Technical Enquires** please contact on **0800 1073299** or [technical@wbs-ltd.co.uk](mailto:technical@wbs-ltd.co.uk)

NBSPlus

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AUTOCAD® 2020

## TRAINING SERVICES AND TRAINED APPLICATORS

We provide a variety of in-depth training courses, covering all systems, to ensure that installations are completed to the highest possible standards. For training enquires please contact: 01942 529336. For information on our Trained Applicators please contact your Area Sales Manager as per details on page 2 of this specification.



## SITE SUPPORT, PULL OUT TESTS AND INSPECTIONS

Wetherby Building Systems offer unrivalled site support for EWI projects with 8 Site Supervisors strategically positioned across the UK. Pull out testing, product information, detailing advice and application assistance are all available from our experienced team.



## SAMPLE SERVICE

We provide a FREE sample service for all of our products and systems. To access this service, contact our sample department on 0800 1073288 or alternatively e-mail Angela Naylor who will be more than happy to assist you with your enquiry: [angela.naylor@wbs-ltd.co.uk](mailto:angela.naylor@wbs-ltd.co.uk)



## GUARANTEES

In conjunction with our Recognised Contractors, Wetherby provides a joint guarantee covering defects in materials and installation on Wetherby BBA approved systems for the first 10 years of the system lifespan. Extended guarantees are available for government backed schemes\* provided alongside carefully selected third party insurance partners, with Wetherby being a founder member of SWIGA.

(\*conditions apply)



## CDM REGULATIONS 2015

Wetherby Building Systems provide technical support as a supplier of façade systems and we hold the position of 'designers' according to the CDM Regulations 2015. Wetherby have a number of legal responsibilities in this role when preparing or modifying designs, to eliminate, reduce or control foreseeable risks that may arise during construction, maintenance and use of a building once built. We are also obligated to provide timely information to other members of the project team to help them fulfil their duties.

Further information is contained in our CDM document (WF224) which is applicable to all designs and is available on our web site ([www.wbs-ltd.co.uk/xpagex](http://www.wbs-ltd.co.uk/xpagex)) or on request



## WETHERBY EPSIWALL SPECIFICATION

### M21

#### Insulation with rendered finish

To be read with Preliminaries/General Conditions.

This specification is valid for 6 months from issue date, due to the changing industry regulations and requirements. For an updated version of the specification please contact the relevant technical sales manager.

#### GENERAL / SYSTEM REQUIREMENTS

##### 120 SURVEY OF EXISTING WALLS

- Timing: Before starting work covered in this section.
- Objective: To confirm suitability for application of external wall insulation system.
- Survey report: Submit, covering all relevant matters listed below:
  - The form and condition of the structural substrate.
  - A schedule of repairs and / or additional works necessary to render the substrate suitable to receive the system.
  - A schedule of services, fixtures and fittings requiring removal to facilitate installation of the system.
  - Proposals for treatment of potential cold bridges e.g. reveals, concrete floor edges.
  - Remove existing rainwater pipes and re-direct away from work surface whilst work proceeds. Ensure all rainwater from the roof area is carried away from the work area by means of temporary fixed rainwater goods.
  - Remove, extend beyond the surface of the proposed system and securely re-fix, to the satisfaction of the supervising officer, soil stacks, waste water pipes, overflows, vent pipes etc.
  - Any other information considered relevant.

##### 160 REMEDIAL WORK

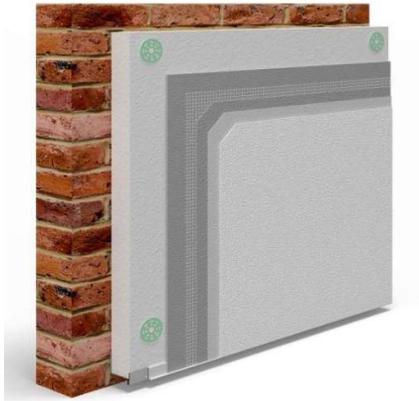
- Remedial work shown to be necessary by survey: Employer's responsibility.

##### 180 STRUCTURAL SUBSTRATE

- Description: Existing Render on Masonry.
- Preparation:
  - Treatment to Existing Sound Surfaces  
Remove any loose material and existing render, where required dub out the surface level, ready to receive the EWI system. The existing walls are to be cleaned with a wire brush or pressure jet wash, to the satisfaction of the Contract Administrator, to remove any friable material, algae or lichen, and to provide a good key for Wetherby products. Treat areas of moss, algae and mould growth with WBS Biocidal Wash. Dense smooth surfaces may require treating with WBS Stabilising Solution / Bonding Agent to ensure adequate adhesion on wet fix or render only applications.
  - Dubbing Out  
Where necessary dub out, using Wetherby Dubbing Render, any hollow / defective areas to leave a suitable surface for the application of the insulation boards. Maximum dubbing coat thickness: 16mm.
  - Biocidal Wash  
Where required, apply one coat of Wetherby Biocidal Wash to the entire surface by roller or knapsack spray and allow to dry. Brush the surface to remove all signs of growth before rendering commences.
  - Stabilising Solution  
Where required, apply one coat of Wetherby Stabilising Solution to the entire surface by roller, ensuring uniform coverage and allow to dry.

## 210A EXTERNAL WALL INSULATION SYSTEM

- **Manufacturer:**  
**Wetherby Building Systems Ltd.**  
1 Kid Glove Road  
Golborne Enterprise Park  
Golborne  
Greater Manchester  
WA3 3GS  
Tel: 01942 717100  
Fax: 01942 717101  
Email: [info@wbs-ltd.co.uk](mailto:info@wbs-ltd.co.uk)  
Web: [www.wbs-ltd.co.uk](http://www.wbs-ltd.co.uk)
- System Reference: **Wetherby Epsiwall External Wall Insulation System.**



- Insulation: WBS Enhanced EPS Insulation Boards.
  - Thickness: 90mm.
  - Board Size: 1200 x 600mm.
  - Density: 15 Kg/m<sup>3</sup>.
  - Minimum Compressive Strength: 70 KN/m<sup>2</sup>.
  - Thermal Conductivity: 0.032 Wm<sup>2</sup>/K.
  - Performance in Relation to Fire:
    - Flame Retardant Grade.
    - Class E (BS EN 13501-1:2002)
  - Environmental:
    - CFC / HCFC Free.
    - Zero ODP.
    - GWP Less Than 5.
- Fixing: Mechanical.
  - Insulation Adhesive: N/A.
  - Fixing Type: TFIX-8M-155mm (Subject to pull out tests).
  - Fixings must achieve a minimum pull out of 0.7kN. Higher pull out test results may be required depending on the project type and location.

- Insulation to Reveals: TBC.
  - Thickness: TBC.
  - Fixing: TBC.
  
- Movement Joints: As Per Drawings.
  - Vertical Movement Joint Ref: WBS MJ6 Movement Joint.
  - Horizontal Movement Joint Ref: WBS RCJT & RCJB Horizontal Compression Joint.
  - Movement joints must be used to replicate any structural movement joints in the existing substrate as per site survey / Structural Engineers report.
  - All beads must be fully meshed in.
  
- Fire Breaks: TBC.
  - Firebreaks are required on all projects 2 storeys and above including party walls as per BRE Report BR135:2013.
  - Firebreak positioning to be confirmed by Local Building Control.
  
- Reinforcement: WBS Alkali Resistant Scrim Cloth incorporated into top third of the WBS Heck K&A Scrim Adhesive.
  - Reinforcement Adhesive: WBS Heck K&A Scrim Adhesive.
  - Secondary Fixing: Not Required.
  - Fixing Type: N/A.
  
- Decorative Finish.
  - Wetherby Primer: Solvent free pigmented bonding primer in a colour to match the finish coat.
  - Wetherby Finish Coat: HECK Silicone 'K' 1.5mm Textured Finish.
  - Colour: TBC.
  
- Beads / Trims / Accessories.
  - Full System Beads / Trims:
    - Wetherby Starter Track Ref: WBS 9149 90mm Aluminium Base Rail with WBS 37400 Profile Clip.
    - Wetherby Full Depth Stop Bead Ref: WBS 9249 90mm Aluminium Stop Profile.
    - Mechanical Fixing: WBS HIT 6/5 Hammerscrew Bead Fixing.
  
  - Wetherby Cills: Type TBC.
  - Aluminium Overcill (if required)  
Wetherby Aluminium Overcills. All cills shall be site measured (ensuring a minimum 40mm overhang) and supplied with welded end caps to suit the application.
  - Aluminium Undercill Extenders (if required)  
Wetherby Aluminium Undercill Ref: 731/115 140mm Aluminium Undercill.
  - All cills and flashings must provide a minimum 40mm overhang to protect the Wetherby System.
  - 791 Series Verge Trim with Upstand: Aluminium Profile that can be pushed under barge board Ref: TBC.
  - 781 Series Grind in Verge Trim: Aluminium Profile that is installed through mortar joint Ref: TBC.
  - Apex System: Apex Profile Ref: TBC.

- Surface Render System Beads:
  - Wetherby Corner Bead Ref: WBS 3707 PVC Corner Bead.
  - Wetherby Render Bellcast Bead Ref: WBS B10 PVC Bellcast Bead.
  - Wetherby Render Stop Bead Ref: WBS RS6 PVC Stop Bead.
  - Wetherby Vertical Movement Joint Ref: WBS MJ6 PVC Movement Joint.
  - Wetherby Horizontal Movement Joint Ref: RCJT & RCJB Horizontal Compression Joint.
  - Wetherby APU Frame Seal Ref: WBS APU 37909 PVC Frame Seal.
- Accessories:
  - WBS Sealing Tape: Pre-compressed, expanding waterproof sealing tape.
  - WBS Firtree Fixings.
  - WBS Jointing Pieces.
  - WBS End Caps.
  - WBS EVO-STIK Silicone Sealant.

### 310 DESIGN

- Complete the detailed design of system and associated features shown on drawings: Complete to meet requirements of this specification. Refer to Wetherby detail drawings.
- Please note all compliance needed to meet Building and Fire Regulations is the responsibility of the main contractor.

### 320 INTEGRITY

- Installation Requirements:
  - Weathertight under all anticipated conditions.
  - Capable of resisting all dead loads and design live loads, including impact and wind loads, and accommodating all thermal movements without damage.

### 330 IMPACT LOADING

- Impact Resistance of Finished Walls: Resistance to hard body impacts (3 joules to 10 joules) and to perforation.

### 340 WIND LOADING

- Design Wind Loads: The system shall be designed to withstand all design wind loads.

### 360 SAMPLES

- Procedure: Submit samples / examples of designated items for approval. Keep approved samples on site for the duration of the contract for inspection / comparison purposes.
- Designated items: Textured sample of Wetherby Silicone Finish.

### 370 UNIFORMITY OF COLOUR AND TEXTURE

- Type / proportion of constituent materials: Unchanged once samples of coatings have been approved.
- Supplies of materials: Sufficient to give consistent and uniform colour and texture.
- All materials shall be manufactured and supplied in accordance with BS EN ISO 9001: 2008.
- WBS renders and mortars are pre-blended during the manufacturing process by the supplier, although care should be taken to ensure colour uniformity between individual batches of material.

### 380 LIGHTNESS

- It is advised that Silicone Textured Render Systems for application over insulated render backgrounds shall be selected in colour(s) with a lightness factor of >20. Should the lightness factor of the selected colour(s) be <20, please contact the Wetherby Technical Support Team for further information.

### 390 AVOIDANCE OF COLOUR SHADING

- To minimise the risk of variations in colour shade and to avoid dry line jointing, decorative finishes should be applied continuously without a break.
- Where breaks are unavoidable, they should be made where services or architectural features such as the lines of doors, windows, reveals or drainpipes help to conceal the position of the joint. Surface render beads can be used to provide a clean break in the render.
- Material sharing the same batch number should be used to complete an entire elevation where possible.
- Material with different batch numbers should be checked for colour consistency.

### 410A INSTALLATION

- Installer: The system shall be installed by a specialist contractor approved for the project by Wetherby Building Systems.

### 415A EPSIWALL SYSTEM APPLICATION

#### Base Bead

Securely fix Wetherby starter track with profile clip above DPC level at base of the system. Mechanically fix starter track at max. 300mm centres, 50mm from each end. WBS 3756 base rail connectors should be used to join the tracks, packing shims may be required to ensure the starter track is true to line and level.

#### Stop Bead

Securely fix Wetherby stop beads on a continuous bead of WBS EVO-STIK Silicone Sealant to the extent of the system and its abutment to untreated areas i.e. meter boxes, rising service supplies or any other untreated abutment. Stop beads are to be fixed at max. 300mm centres, 50mm from each end.

#### Verge Trim

Mechanically fix Verge Trim on Wetherby Sealing Tape at the top of the system, ensuring tape is fully compressed. Verge trims are to be fixed at max. 300mm centres, 50mm from each end. Install end caps where required and apply Wetherby EVO-STIK Silicone Sealant to the top of the verge to ensure no water ingress is possible.

#### Cills

Securely fix cills, ensuring they are secure and provide a water tight detail to protect the EWI system. Sealing tape is required where the EWI system abuts the cill. Install end caps and apply Wetherby EVO-STIK Silicone Sealant where required.

#### WBS Insulation Bedding Adhesive (Where Required)

Bedding adhesive may be required to level the insulation boards on applications to uneven substrates. WBS Bedding Adhesive should be applied in a continuous line around the perimeter of the board with 6 additional dabs of adhesive distributed uniformly over the remaining surface. At least 40% of the board should be covered. The boards should be fully bedded into the adhesive and a mechanical fixing installed through the centre of each board to hold in place whilst the adhesive dries.

### Application of Enhanced EPS Insulation Boards

Position and securely fix the Enhanced EPS insulation boards to the substrate. The boards should be tightly butt jointed, laid with staggered joints and overlapped at building corners. Board joints should not occur within 200mm of the corners of openings. Board pieces narrower than 200mm shall not be used. Any lips / high spots in the insulation boards should be rasped smooth.

Where the insulation butts up against dissimilar materials, supply and install WBS Sealing Tape and ensure the boards are fitted tight against the seal, ensuring full compression of the tape.

N.B. thinner insulation is recommended in passageways and to window reveals to reduce thermal bridging where installing the main wall insulation thickness is not achievable.



### Fixing of Insulation Boards

Fix boards mechanically to the substrate using approved WBS fixings at a rate of 8 - 9 per m<sup>2</sup> in accordance with WBS fixing pattern (fixing pattern located at the back of this document). Fixings shall be installed so that the fixing head is flush with the insulation board surface. Additional fixings should be installed to ensure a maximum of 300mm centres at either side of building corners and around all openings.

### Movement Bead / Slip Joints

Fix movement beads / slip joints at agreed locations using WBS approved fixings. Structural movement joints must be mirrored through the EWI system.

### Surface Mounted Render Beads

Fix surface mounted render beads directly to the insulation board at required locations using WBS Firtree Fixings.

### Existing Air Vents, Grilles etc.

Identify live or used air vents, grilles etc. and extend through the insulation system as work progresses.

### PVC Angle Bead

Fix by bedding into first pass of scrim adhesive, PVC angle beads with glassfibre mesh reference WBS 3707 to all external building corners, window / door jambs and heads.

### Alkali Resistant Glassfibre Scrim Coat

Trowel apply a 4-6mm thick coat of scrim adhesive to the entire surface of the insulation boards. Lightly run a notched trowel through the scrim adhesive at a 45 degree angle to ensure the correct thickness of adhesive is applied. Bed WBS Alkali Resistant Scrim Cloth into top third of the wet adhesive, overlapping joints by 75mm minimum. The scrim cloth must be overlapped around building corners and returned into all reveals and heads. All beads must be fully scrimmed in. Install additional 250mm x 250mm minimum pieces of scrim cloth diagonally across corners of all wall openings. Finally smooth out scrim adhesive using a spatula.



#### Scrim Adhesive Coat (Second Application)

When initial layer of scrim adhesive has hardened, trowel apply a further 2-3mm coat of scrim adhesive ensuring all alkali resistant mesh is covered. Level the scrim adhesive using a spatula / damp sponge float to achieve a uniform flat and even surface ready to receive the WBS final finish. Allow sufficient drying time before applying the Wetherby Primer.

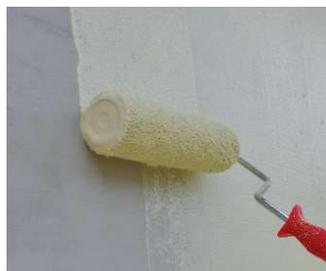
#### Silicone Primer

Apply Wetherby Primer with a brush or lamb's wool roller as per manufacturer's printed instructions. Allow Primer to fully dry, minimum 12 hours.

#### Silicone Render Finish

Mix and apply Wetherby Silicone Textured Finish strictly in accordance with the manufacturer's printed instructions. The top coat should be applied with a stainless steel trowel to the thickness of the grain and finished with a plastic float. Apply in a continuous application always working to a wet edge and in the same direction to ensure consistency of finish. Wherever possible, entire elevations should be completed in a single operation to avoid joint marks in the finish. This can often be achieved by working to natural breaks in the building or working to breaks in colour or texture.

Do not apply Wetherby Silicone Textured Finish with differing batch numbers on the same elevation. Care should be taken to avoid texture changes at different levels. Prior to setting, polish render with plastic float to give an even texture and remove all trowel marks.



#### Silicone Sealant

Gun apply a continuous bead of WBS EVO-STIK Silicone Sealant at points where the renders will butt up against other materials, e.g. window frames, door frames, eaves, fascia's, projecting wall vents, gas and electric meter boxes etc. ensuring water tightness.

#### FID Fixings

Install FID fixings through insulation to install lightweight fixtures to the Insulation and Render.

### SWI-FIX / Approved Fixings

Install SWI-FIX washer and suitable fixing to be used to fix back items such as RWP's, lights, handrails etc.

### Cleaning

Wipe clean all exposed PVC nosing, cills etc., at each work stage whilst render is still wet.

### Application Videos

Wetherby have detailed application videos available online, please see <http://www.wbs-ltd.co.uk/videos/>.

## 420 ADVERSE WEATHER

- Materials / Surfaces: Do not use frozen materials and do not apply materials to frost bound substrates.
- Adhesives / Mortars / Renders: Do not apply when air temperature is at or below 5°C. Render products may be applied where temperatures are above 3°C on a rising thermometer and are forecast to stay above 5°C for an extended period on the same day.
- Adhesives / Mortars / Renders: Do not apply when relative humidity is equal to or greater than 90%.
- Do not apply materials when the air temperature or wall surface is in excess of 30°C without protection of the surface.
- Temperature of the work: Maintained above minimum level recommended by manufacturer until adhesive / mortar / render has fully hardened.
- Drying Times: Drying times of decorative finishes, particularly pre-mixed water based materials, may be greatly extended during periods of low temperature and / or high relative humidity 90% and above.
- Newly rendered surfaces: Protect newly rendered surfaces against rain, snow or other precipitation. Ensure that material is protected from frost, wash-offs etc.
- Application of renders, mortars or decorative finishes shall not be carried out on elevations where summer strength sunlight is hitting the area square on for prolonged periods without affording protection.
- Coatings damaged by rain or frost: Remove and replace.

## 440 ON SITE PULL OUT TESTS ON FIXING PINS

- Objective: To prove suitability of structural substrate and determine size and number of fixings required.

## 490 CONSTRUCTION / MOVEMENT JOINTS / SLIP JOINTS

- Location: As shown on drawings.
- Formation: Accurately to detail.
- Modifications to joint locations / design: Agree revisions before proceeding.
- All structural movement joints must be mirrored through the EWI system.

## 500 FLUES, CHIMNEYS AND COMBUSTION AIR VENTILATORS

- The combustion air supply must be isolated and air ventilator continuously sleeved through the wall.
- Under PAS 2030:2017, both surveyor and installer have strict responsibilities placed upon them when it comes to the identification and safeguarding of essential ventilation requirements. Please refer to the PAS2030:2017 Fuel Burning Appliances Document for further information.

With regards to gas flues there are two methods of installation, either a clear gap is left around the flue (300mm for fanned draught flues / 600mm for natural draught flues) or a 200mm non-combustible insulation slab installed around an extended flue. While Wetherby include both alternatives in the detail drawings, main contractors and installers must ensure the chosen method is approved in conjunction with the boiler manufacturer's specification.

#### 510 FIRE BARRIERS

- Material: Non-combustible to BS 476-4.
- Size (minimum): 1200mm x 200mm.
- Installation: At every floor level above and including the second floor and vertically at party walls.
- Fixing: Adhesively and mechanically back to substrate. Closely butted at joints and intersections with no gaps. Incorporating intumescent strips, tapes, mastic or foam sealants recommended by system manufacturer where appropriate.
- Dub out: Fire barrier to be 10mm less than main insulant and dubbed out to main insulant with double mesh to prevent shadowing and cracking.

#### 515 LIGHTNING CONDUCTOR

- Should be relocated to the surface of the system or fix Stone Wool insulation strip around the lightning conductor with stainless steel fixings. Notch the back of the insulation board to allow for movement of lightning conductor leaving a 10mm gap as per Wetherby detail drawing. Lightning conductors which limit temperature may not require Stone Wool insulation, please contact WBS Technical for more information.

#### 520 SUPPORTS FOR SERVICES / FITTINGS

- Supports for soil and rainwater pipes, signs, CCTV cameras etc: Provide in locations shown on the drawings.
- Type: timber pattresses same thickness as the insulation, fixed back to the load-bearing background using proprietary countersunk stainless steel screws or other non-corrodible fixings. Timber pattress to be no more than 200mm x 200mm.
- No load is to be transferred to the insulated render system.
- Alternatively, sleeved fixings shall be installed into the load-bearing background after completion of the render works in accordance with Wetherby recommendations.

#### 528 EXTERNAL POWER CABLES

- External power cables must not be covered over by the EWI system or cover plates in any circumstances. Power cables must be relocated or left open and visible and must not be contained by ducting irrespective of duct cover type.

#### 530 SEALANT JOINTS

- Sealant: WBS EVO-STIK 25 Year Life Expectancy Silicone Sealant.
- Joints: Formed in accordance with section Z22 and system manufacturer's recommendations using any necessary joint fillers, backing strips etc.

#### 540 STORAGE OF MATERIALS

- Adequate dry weatherproof and ventilated storage shall be provided for materials.
- All materials shall be protected against frost.
- Insulation boards must be kept dry at all times.
- Cementitious products shall be stored off the floor.
- Renders to be stored in temperatures of at least 5°C.
- Materials should be protected from prolonged exposure to sunlight.

#### 550 INSPECTION OF COMPLETED INSTALLATION

- Timing: As soon as possible after completion of the work and before removing scaffolding.
- Notice for inspection (minimum): 7 working days.
- Defects: Report immediately.

**570 MATERIALS AND SITE CONDITIONS**

- All materials shall be provided for the proper and efficient execution and completion of the works.
- Materials shall be mixed, applied and fixed in accordance with the relevant clauses of the specification and the manufacturer's instructions.
- A clean, fresh supply of water shall be provided for the works, via the management contractor.
- Suitable scaffolding that has a minimum gap of 300mm (all scaffold items) from the elevation surface in order to facilitate application requirements, shall be provided, erected, maintained and later removed for the proper and efficient execution and completion of the works.
- All necessary temporary supports for drains, water pipes, gas pipes, electrical cables and telephone cables shall be provided and maintained until the permanent supports are reinstated.
- Temporary flexible tubing shall be provided for the efficient discharge of rainwater from the buildings to protect the system during the progress of the works.

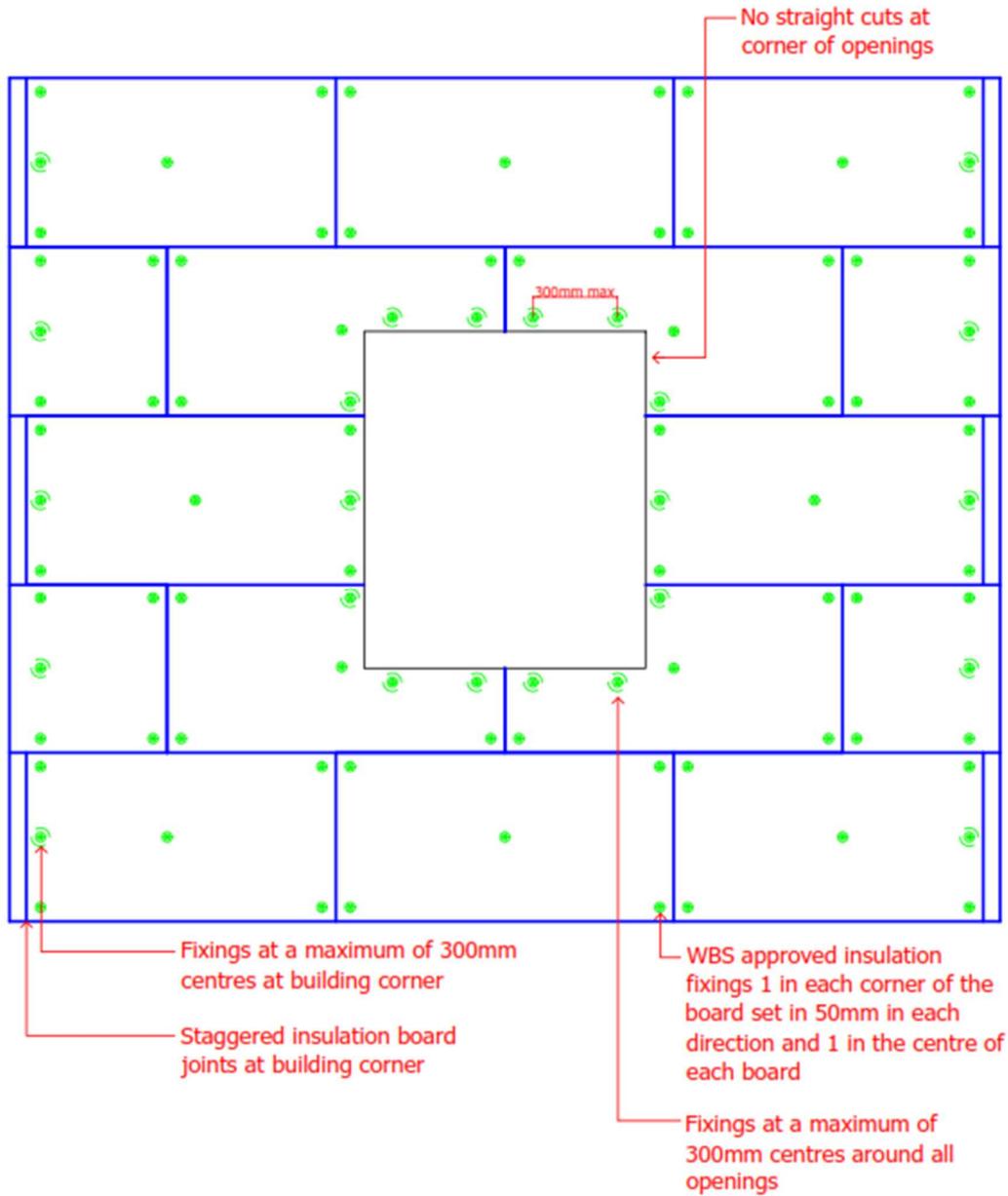
**580 CLEANLINESS OF WORKS**

- Protect all existing works, approaches and adjacent surfaces including windows and doors etc. using suitable sheeting, boards, covers etc.
- Remove all splashes, droppings etc. from completed works immediately and before drying takes place.

**590 CONTROL OF POLLUTION**

- All debris and rubbish arising from the works shall be removed off site from time to time to keep the site and works clean and tidy. All measures shall be taken to control the noise levels produced by the operatives on site to comply with the Control of Pollution Act. Precautions should be taken to prevent pollution of any river watercourse, reservoir, drainage or the like by the operatives on site.

**Wetherby EWI Fixing Pattern (Subject to Pull Out Tests)**



## APPENDIX 2

## Wetherby Building Systems Limited

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Golborne Enterprise Park  
Golborne  
Greater Manchester WA3 3GS

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**Agrément Certificate**

**09/4625**

Product Sheet 2

### WETHERBY EXTERNAL WALL INSULATION SYSTEMS

### EPSIWALL EXTERNAL WALL INSULATION SYSTEM

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to the Epsiwall External Wall Insulation System, comprising mechanically fixed grey enhanced expanded polystyrene (Epsitherm 70E and 90E) or phenolic (PF) insulation boards, with supplementary adhesive where required (adhesive is compulsory when using phenolic insulation), a reinforced basecoat and render finishes. The system is suitable for use on the outside of external masonry walls of new or existing domestic and non-domestic buildings, with height and boundary restrictions.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

#### KEY FACTORS ASSESSED

**Thermal performance** — the system can be used to improve the thermal performance of external masonry walls and can contribute to satisfying the requirements of the national Building Regulations (see section 6).

**Strength and stability** — the system can adequately resist wind loads and impact damage (see section 7).

**Behaviour in relation to fire** — the system has a reaction to fire classification of B-s1, d0 in accordance with BS EN 13501-1 : 2007 and its use is restricted (see section 8).

**Risk of condensation** — the system can contribute to limiting the risk of interstitial and surface condensation (see section 11).

**Durability** — when installed and maintained in accordance with the Certificate holder's recommendations and the terms of the Certificate, the system will remain effective for at least 30 years. The durability can be extended to 60 years by using different fixings and supplementary adhesive, and by following a planned inspection and an effective maintenance schedule as described in sections 12 and 13.



The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Fourth issue: 28 May 2021

Originally certificated on 19 February 2010

Hardy Giesler  
Chief Executive Officer

*The BBA is a UKAS accredited certification body – Number 113.*

*The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)  
Readers **MUST** check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.*

*Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.*

#### British Board of Agrément

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## Regulations

In the opinion of the BBA, the Epsiwall External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



### The Building Regulations 2010 (England and Wales) (as amended)

<b>Requirement:</b>	<b>A1</b>	<b>Loading</b>
Comment:		The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.13 of this Certificate.
<b>Requirement:</b>	<b>B4(1)</b>	<b>External fire spread</b>
Comment:		The system is restricted by this Requirement. See sections 8.1 to 8.4 of this Certificate.
<b>Requirement:</b>	<b>C2(b)</b>	<b>Resistance to moisture</b>
Comment:		The system can provide a degree of protection against rain ingress. See section 10.1 of this Certificate.
<b>Requirement:</b>	<b>C2(c)</b>	<b>Resistance to moisture</b>
Comment:		The system can contribute to minimising the risk of interstitial and surface condensation. See sections 11.2 and 11.4 of this Certificate.
<b>Requirement:</b>	<b>L1(a)(i)</b>	<b>Conservation of fuel and power</b>
Comment:		The system can contribute to satisfying this Requirement. See sections 6.1 and 6.2 of this Certificate.
<b>Regulation:</b>	<b>7(1)</b>	<b>Materials and workmanship</b>
Comment:		The system is acceptable. See sections 13.1 and 13.2 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>7(2)</b>	<b>Materials and workmanship</b>
Comment:		The system is restricted by this Regulation. See sections 8.1 to 8.4 of this Certificate.
<b>Regulation:</b>	<b>26</b>	<b>CO<sub>2</sub> emission rates for new buildings</b>
<b>Regulation:</b>	<b>26A</b>	<b>Fabric energy efficiency rates for new dwellings (applicable to England only)</b>
<b>Regulation:</b>	<b>26A</b>	<b>Primary energy consumption rates for new buildings (applicable to Wales only)</b>
<b>Regulation:</b>	<b>26B</b>	<b>Fabric performance values for new dwellings (applicable to Wales only)</b>
Comment:		The system can contribute to satisfying these Regulations. See sections 6.1 and 6.2 of this Certificate.



### The Building (Scotland) Regulations 2004 (as amended)

<b>Regulation:</b>	<b>8(1)(2)</b>	<b>Durability, workmanship and fitness of materials</b>
Comment:		The system can contribute to a construction satisfying this Regulation. See sections 12, 13.1 and 13.2 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>9</b>	<b>Building standards applicable to construction</b>
Standard:	<b>1.1</b>	<b>Structure</b>
Comment:		The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.13 of this Certificate.
Standard:	<b>2.6</b>	<b>Spread to neighbouring buildings</b>
Comment:		The system is restricted by this Standard, with reference to clauses 2.6.4 <sup>(1)(2)</sup> , 2.6.5 <sup>(1)</sup> and 2.6.6 <sup>(2)</sup> . See sections 8.1 to 8.3, 8.5 and 8.6 of this Certificate.

Standard:	2.7	Spread on external walls
Comment:		The system is restricted by this Standard, with reference to clause 2.7.1 <sup>(1)(2)</sup> . See sections 8.1 to 8.3, 8.5 and 8.6 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The system can contribute to a construction satisfying this Standard, with reference to clauses 3.10.1 <sup>(1)(2)</sup> and 3.10.2 <sup>(1)(2)</sup> . See section 10.1 of this Certificate.
Standard:	3.15	Condensation
Comment:		The system can contribute to satisfying this Standard, with reference to clauses 3.15.1 <sup>(1)(2)</sup> , 3.15.4 <sup>(1)(2)</sup> and 3.15.5 <sup>(1)(2)</sup> . See sections 11.3 and 11.4 of this Certificate.
Standard:	6.1(b)	Carbon dioxide emissions
Standard:	6.2	Building insulation envelope
Comment:		The system can contribute to satisfying these Standards, with reference to clauses (or parts of) 6.1.1 <sup>(1)</sup> , 6.1.2 <sup>(1)(2)</sup> , 6.1.3 <sup>(1)(2)</sup> , 6.1.6 <sup>(1)</sup> , 6.1.10 <sup>(2)</sup> , 6.2.1 <sup>(1)(2)</sup> , 6.2.3 <sup>(1)</sup> , 6.2.4 <sup>(1)</sup> , 6.2.5 <sup>(1)(2)</sup> , 6.2.6 <sup>(2)</sup> , 6.2.7 <sup>(2)</sup> , 6.2.8 <sup>(1)</sup> , 6.2.9 <sup>(1)</sup> , 6.2.10 <sup>(1)</sup> , 6.2.11 <sup>(1)</sup> , 6.2.12 <sup>(1)</sup> and 6.2.13 <sup>(2)</sup> . See sections 6.1 and 6.2 of this Certificate.
Standard:	7.1(a)(b)	Statement of sustainability
Comment:		The system can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting the bronze level of sustainability as defined in this Standard. In addition, the system can contribute to a construction meeting a higher level of sustainability as defined in this Standard, with reference to clauses 7.1.4 <sup>(1)(2)</sup> [Aspect 1 <sup>(1)(2)</sup> and 2 <sup>(1)</sup> ], 7.1.6 <sup>(1)(2)</sup> [Aspect 1 <sup>(1)(2)</sup> and 2 <sup>(1)</sup> ] and 7.1.7 <sup>(1)(2)</sup> [Aspect 1 <sup>(1)(2)</sup> ]. See section 6.1 of this Certificate.
<b>Regulation:</b>	<b>12</b>	<b>Building standards applicable to conversions</b>
Comments:		All comments given for this system under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> .
		(1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic).



## The Building Regulations (Northern Ireland) 2012 (as amended)

<b>Regulation:</b>	<b>23</b>	<b>Fitness of materials and workmanship</b>
Comment:		The system is acceptable. See sections 13.1 and 13.2 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>28(b)</b>	<b>Resistance to moisture and weather</b>
Comment:		Walls insulated with the system can satisfy this Regulation. See section 10.1 of this Certificate.
<b>Regulation:</b>	<b>29</b>	<b>Condensation</b>
Comment:		Walls insulated with the system can satisfy the requirements of this Regulation. See section 11.4 of this Certificate.
<b>Regulation:</b>	<b>30</b>	<b>Stability</b>
Comment:		The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.13 of this Certificate.
<b>Regulation:</b>	<b>36(a)</b>	<b>External fire spread</b>
Comment:		The system is restricted by this Regulation. See sections 8.1 to 8.4 of this Certificate.
<b>Regulation:</b>	<b>39(a)(i)</b>	<b>Conservation measures</b>
Comment:		The system can contribute to satisfying this Regulation. See sections 6.1 and 6.2 of this Certificate.

<b>Regulation:</b> 40	<b>Target carbon dioxide emission rate</b>
<b>Comment:</b>	The system can contribute to satisfying this Regulation. See sections 6.1 and 6.2 of this Certificate.

## Construction (Design and Management) Regulations 2015 Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 3 *Delivery and site handling* (3.2 and 3.4) and 12 *Maintenance and repair* of this Certificate.

### Additional Information

#### NHBC Standards 2021

In the opinion of the BBA, Epsiwall External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirement in relation to *NHBC Standards*<sup>(1)</sup>, Part 6 *Superstructure (excluding roofs)*, Chapter 6.9 *Curtain walling and cladding*.

- (1) There is a general requirement in *NHBC Standards* 2021, Chapter 6.9, for fire-retardant-treated EPS insulation in accordance with BS EN 13163 : 2012 to be used with the system.

### Technical Specification

#### 1 Description

1.1 The Epsiwall External Wall Insulation System comprises grey enhanced expanded polystyrene (Epsitherm 70E and 90E) or phenolic (PF) insulation boards, mechanically fixed to the external masonry wall, with supplementary adhesive<sup>(1)</sup> where required (with a minimum 40% coverage of adhesive), with reinforcement glass fibre mesh embedded in the basecoat, and silicone render finishes. The system can be designed to achieve either a 30- or 60-year durability (see Table 1 and Figure 1).

- (1) Supplementary adhesive is compulsory for the 60-year durability system and when using phenolic (PF) insulation boards and for the system combinations specified in section 1.3.

*Table 1 Epsiwall External Wall Insulation System – options*

Components	Option 1	Option 2
Supplementary adhesive <sup>(1)</sup>	Wetherby Bedding Adhesive	
Insulation	Wetherby Epsitherm 70E Wetherby Epsitherm 90E	Phenolic (PF) <sup>(2)</sup>
Basecoat	Heck K+A Basecoat	
Reinforcement	Reinforcement mesh	
Primer	Wetherby Silicone Primer	
Finish	Heck SHP Siliconharzputz K render topcoat Heck Siliconharzputz R render topcoat	

- (1) Supplementary adhesive is not required for the allowable dry fix configurations

- (2) Phenolic insulation is not permitted for dry fix application.

1.2 The system can be designed to achieve either a 30- or 60-year service life durability (see Figure 1 for both applications, and section 16). Mechanical fixings are applied through the insulation boards (only when using EPS) for a 30-year system, or through the reinforcement mesh and insulation boards (either EPS or PF) for a 30-or 60-year system, to the external surface of the substrate wall (see sections 1.3 and 1.4 for more information).

1.3 The fixing combinations covered under this Certificate are:

- All system combinations using EPS insulation that are mechanically fixed through the insulation only (that is, not through the mesh and insulation) and which use supplementary adhesive (minimum coverage of 40%). Suitable for 30-year durability only
- All system combinations, using EPS or PF insulation that are mechanically fixed through the mesh/insulation and which use supplementary adhesive (minimum coverage of 40%). Suitable for 30-year or 60-year durability
- Dry fix system, using EPS insulation (70E and 90E), plus Heck SHP Siliconharzputz K or Heck Siliconharzputz R render finishes. Phenolic insulation cannot be used for dry fixed applications. The system may be fixed through the insulation only or through the mesh/insulation. Suitable for 30-year durability only.

### 30-year durability

1.4 For EPS insulation, after the boards have been secured to the wall, and mechanical fixings installed through the insulation, the basecoat is trowel-applied to the specified thickness, followed by the reinforcement mesh, which is fully embedded within the basecoat. The system is left to cure before application of the primer, and render finish.

1.5 For PF insulation, the system can only be installed when mechanical fixings are applied through the reinforcement mesh (see section 1.6 of this Certificate).

### 60-year durability

1.6 After the insulation boards have been secured to the wall with insulation adhesive and one mechanical fixing through each insulation board, the basecoat is trowel applied to the specified thickness, followed by the reinforcement mesh, which is fully embedded within the basecoat. While the basecoat is still wet, mechanical fixings are applied through the mesh and insulation boards into the substrate, followed by the application of mesh patches or a second layer of mesh over the fixing heads, with more basecoat applied to fully embed the fixing plate and the mesh. Additional basecoat is applied to achieve the required thickness measured from the top of the fixing plate. The system is left to cure before application of the primer, and render finish.

1.7 Additionally, for the 60-year durability system, the requirements of sections 1.8 (Mechanical fixings) and 4.14 must be satisfied.

1.8 The system comprises the following components:

#### Adhesive (supplementary)

- Wetherby Bedding Adhesive — a polymer-modified cementitious adhesive, including limestone sand, and additives. Supplied as a powder requiring the addition of 5 to 6 litres of clean water per 25 kg bag, applied to a thickness of 4 to 6 mm with a coverage of 7.2 to 10.8 kg·m<sup>-2</sup>.

#### Insulation

- Wetherby Epsitherm 70E and 90E<sup>(1)(2)</sup> — grey enhanced expanded polystyrene (EPS) 70 and 90 insulation boards — 1200 by 600 mm in a range of thicknesses between 40 and 240 mm, with a nominal density of 15 kg·m<sup>-3</sup> for Epsitherm 70E, and 19 kg·m<sup>-3</sup> for Epsitherm 90E, a minimum tensile strength (perpendicular to the faces) of  $\geq 100 \text{ kN}\cdot\text{m}^{-2}$  and a minimum compressive strength of 70 kN·m<sup>-2</sup> and 90 kN·m<sup>-2</sup> respectively. The boards are manufactured to comply with the requirements for EPS 70 and 90, Class E material to BS EN 13163 : 2012

(1) For declared thermal conductivity values ( $\lambda_D$ ), see Table 2

(2) For details of insulation less than 40 mm thick, the advice of the Certificate holder should be sought.

- Phenolic insulation boards<sup>(1)(2)</sup> — 1200 by 600 mm in a range of thicknesses between 60 and 120 mm, with a nominal density of 40 kg·m<sup>-3</sup>, a minimum tensile strength (perpendicular to the faces) of 50 kN·m<sup>-2</sup> and a minimum compressive strength of 150 kN·m<sup>-2</sup>. The boards are manufactured to comply with the requirements of BS EN 13166 : 2012.

(1) For declared thermal conductivity values ( $\lambda_D$ ), see Table 2

(2) For details of insulation less than 60 mm thick, the advice of the Certificate holder should be sought.

## Mechanical fixings

- mechanical fixings<sup>(1)(2)(3)(4)</sup> — fixing anchors with various length to suit the substrate and the insulation thickness, approved and supplied by the Certificate holder, and selected from:
    - Ejotherm NT U — polyethylene (HDPE) anchor sleeve with stainless steel or galvanized steel pin
    - Ejotherm STR U — HDPE anchor sleeve and polystyrene anchor cap with galvanized steel pin
    - Fischer Termoz 8U — polyamide with stainless steel or electro-galvanized steel pin
    - Fischer Termoz 8UZ — polypropylene sleeve with polyamide GF screw
    - Fischer Termoz 8N — polyamide with steel, stainless steel or electro-galvanized steel pin
    - Fischer Termoz CN8 — polyethylene with polyamide or electro-galvanized steel pin
    - Fischer Termoz 8SV — polyamide anchor sleeve with galvanized steel screw
    - Koelner TFix-8S — polypropylene sleeve with electro-galvanized-steel pin
    - Koelner TFix-8ST — polypropylene sleeve with steel, electro-galvanized-steel screw and polyamide GF expansion screw head
    - Koelner TFix-8M — polypropylene sleeve with electro-galvanized-steel pin
    - Bravoll PTH-S — copolymer polypropylene with electro-galvanized screw
    - Bravoll PTH-KZ 60/8 — polypropylene anchor sleeve with stainless steel or electro-galvanized pin
    - Spit ISO 10<sup>(5)</sup> — polypropylene plastic expansion sleeve with a polypropylene or polyamide 6 plastic nail.
- (1) Other fixings may be used provided it can be demonstrated that they have equal (or higher) pull-out strength, plate diameter, plate stiffness and load resistance characteristics to the fixing used for the relevant test (see section 7 and Table 7)
- (2) High density polyethylene or polyamide anchor sleeve with a stainless steel pin (grade 1.4301 or 1.4401 to BS EN 10088-2 : 2014) is required to achieve 60-year durability performance
- (3) Only metal fixing pins/screws are allowed for dry fix systems
- (4) Fixings must be surface mounted only
- (5) Fixing can only be specified for 30-year durability applications – and cannot be used in dry fix applications.

## Basecoat

- Heck K+A Basecoat — a cementitious, ready-mixed render conforming to BS EN 13139 : 2002, supplied as a powder requiring the addition of 5 to 6 litres of clean water per 25 kg bag, applied to a thickness of 4 to 6 mm with a coverage of 8 kg.m<sup>-2</sup>.

## Reinforcement

- Reinforcement mesh – an alkali-resistant scrim cloth reinforcement mesh, 1 m wide (grid size 3.5 by 3.8 mm), of multi-strength glass fibres, with a polymer coating, organic content of 20%, PCS value of 5.80 MJ.kg<sup>-1</sup> and a nominal weight of 160 g.m<sup>-2</sup>.

## Primer

- Wetherby Silicone Primer — a silicone primer emulsion, used as a bonding agent and pre-coat, with a coverage rate of 0.2 to 0.3 litres per m<sup>2</sup>.

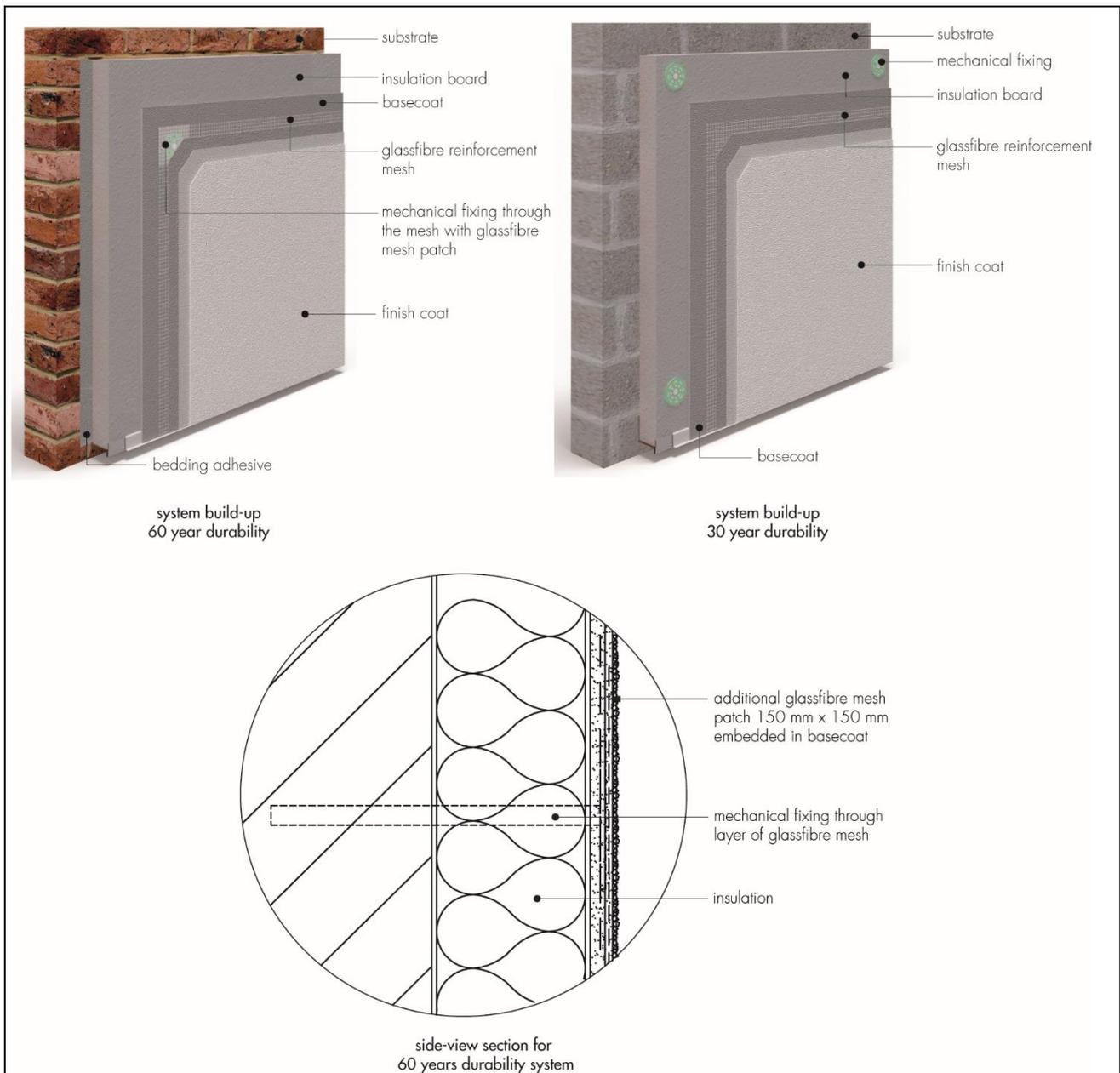
## Finish

- Heck SHP Siliconharzputz K and Heck SHP Siliconharzputz R render topcoats — silicone-based ready mixed renders supplied as pastes, with particle sizes and coverage rates as shown in Table 2. If necessary, water can be added to adjust the consistency.

*Table 2 Topcoat particle size and coverage*

Product	Particle size (mm)	Coverage rate (kg.m <sup>-2</sup> )
Heck SHP Siliconharzputz K	1.0	1.8 to 2.0
	1.5	2.0 to 2.4
	2.0	2.8 to 3.2
	3.0	3.8 to 4.2
Heck SHP Siliconharzputz R	2.0	2.6 to 2.8
	3.0	3.2 to 3.4

Figure 1 Epsiwall External Wall Insulation System



1.9 Ancillary materials used with the system are:

- A range of aluminium, PVC-U or stainless-steel profiles<sup>(1)</sup> comprising:
  - base profile
  - edge profile
  - corner profile with optional PVC-U nosing
  - render stop profile.

(1) For 60-year durability systems, these profiles must be made of stainless steel (see section 13.2).

1.10 Ancillary materials also used with the system, but which are outside the scope of this Certificate, are:

- profile connectors and fixings
- silicone-based joint sealant
- fungicidal wash
- PU foam filler
- sealing tape.

## 2 Manufacture

2.1 The system components are either manufactured by the Certificate holder or bought-in from suppliers, to an agreed specification.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of Wetherby Building Systems Limited has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2015, BS EN ISO 14001 : 2015, and BS EN ISO 45001 : 2018 by Alcumus ISOQAR (Certificates 16512-QMS-001, 16512-EMS-001, and 16512-OHS-001 respectively).

## 3 Delivery and site handling

3.1 The insulation is delivered to site shrink-wrapped in polythene packs bearing the Certificate's holder and product identification marks and batch numbers.

3.2 Components are delivered in the quantities and packages listed in Table 3. Each package carries the Certificate holder's and product identification marks and the batch number.

*Table 3 Component supply details*

<b>Component</b>	<b>Quantity and packaging</b>
Wetherby bedding adhesive	25 kg bags
Heck K+A Basecoat	25 kg bags
Reinforcement mesh	50 by 1 m rolls
Primer	23 kg tubs
Finishing coats	25 kg tubs
Mechanical fixings	boxed by manufacturer

3.3 The insulation boards should be stored on a firm, clean, level base, off the ground and must be protected from prolonged exposure to sunlight either by storing opened packs under cover in dry conditions or by re-covering with opaque polythene sheeting.

3.4 Care must be taken when handling the insulation boards to avoid both damage and contact with solvents or bitumen products. The boards must not be exposed to open flame or other ignition sources. Boards that become damaged, soiled or wet should be discarded.

3.5 The basecoat must be stored in dry conditions within 5 and 30 °C, off the ground and protected from frost and moisture at all times. Bags of unopened render will have a shelf-life of 12 months when stored correctly. Damaged, wet or contaminated products must not be used and should be discarded.

3.6 The primer and finish coats should be stored in a safe area, under cover and protected from excessive heat and frost.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on the Epsiwall External Wall Insulation System.

### 4 General

4.1 The Epsiwall External Wall Insulation System, when installed in accordance with this Certificate, is satisfactory for use in reducing the thermal transmittance (U value) of external masonry or concrete walls of new and existing buildings. It is essential that the detailing techniques specified in this Certificate are carried out to a high standard if the ingress of water into the insulation is to be avoided and the full thermal benefit obtained from treatment with the system (eg the insulation must be protected by an overhang, and window sills should be designed and installed so as to direct water away from the building).

4.2 For improved thermal/carbon-emissions performance of the structure, the designer should consider additional/alternative fabric and/or services measures.

4.3 The system is for application to the outside of external walls of masonry, normal weight concrete, lightweight concrete, autoclaved concrete and no-fines concrete construction, on new or existing domestic and non-domestic buildings (with or without existing render) with height restrictions (See section 8 of this Certificate). Prior to the installation of the system, wall surfaces should comply with section 14 of this Certificate.

4.4 New walls subject to national Building Regulations should be constructed in accordance with the relevant recommendations of:

- BS EN 1992-1-1 : 2004 and its UK National Annex
- BS EN 1996-1-1 : 2005 and its UK National Annex
- BS EN 1996-2 : 2006 and its UK National Annex
- BS 8000-0 : 2014
- BS 8000-2.2 : 1990
- BS 8000-3 : 2001

4.5 New walls not subject to regulatory requirements should also be built in accordance with the Standards identified in section 4.4 of this Certificate.

4.6 Movement joints should be incorporated into the system in line with existing movement joints in the building structure and in accordance with the Certificate holder's recommendations for the specific installation.

4.7 The system will improve the weather resistance of a wall and provide a decorative finish. However, for existing buildings, it should only be installed where there are no signs of dampness on the inner surface of the wall other than those caused solely by condensation.

4.8 The effect of the system on the acoustic performance of a construction is outside the scope of this Certificate.

4.9 The fixing of sanitary pipework, plumbing, rainwater goods, satellite dishes, clothes lines, hanging baskets and similar items to the system is outside the scope of this Certificate (see section 4.10).

4.10 External pipework and ducts should be removed before installation, and alterations made to underground drainage to accommodate repositioning of the pipework to the finished face of the system. The Certificate holder may advise on suitable fixing methods, but these are outside the scope of this Certificate.

4.11 The designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used.

4.12 It is essential that this system is installed and maintained in accordance with the conditions set out in this Certificate.

4.13 The system can be adapted to achieve an extended service life of 60 years instead of the standard 30. The difference between a 30- and 60-year durability system is covered in section 1, with the detailed installation procedures covered in section 16.

4.14 For a 60-year durability system, the insulation adhesive must be used, and the following components must be constructed from stainless steel grade 1.4301 or 1.4401 to BS EN 10088-2 : 2014.

- base profile and render stop end including the fixings. In addition, any other profile component which would remain exposed after the application of the finish coat
- corner profile (if exposed after application of the system)
- pin or screw for mechanical fixings.

## 5 Practicability of installation

The system must only be installed by specialised contractors who have successfully undergone training and registration by the Certificate holder (see section 15).

Note: The BBA operates a UKAS-accredited Approved Installer Scheme for external wall insulation (non-mandatory); details of approved installer companies are included on the BBA website ([www.bbacerts.co.uk](http://www.bbacerts.co.uk)).

## 6 Thermal performance



6.1 Calculations of thermal transmittance (U value) should be carried out in accordance with BS EN ISO 6946 : 2017 and BRE Report BR 443 : 2006, using the insulation Certificate's holder declared thermal conductivity ( $\lambda_D$  value) of the insulation, as given in Table 4.

Table 4 Declared thermal conductivity values ( $\lambda_D$ ) and available thicknesses

Insulation type	Thickness (mm)	Thermal conductivity ( $W \cdot m^{-1} \cdot K^{-1}$ )
Wetherby EPS Epsitherm 70E	40 to 240	0.032
Wetherby EPS Epsitherm 90E	40 to 240	0.030
Phenolic insulation board	40 to 45	0.021
	45 to 120	0.020

6.2 The U value of a completed wall will depend on the selected insulation type and thickness, fixing method and type and number of fixings, the insulating value of the substrate masonry and its internal finish. Calculated U values for sample constructions in accordance with the national Building Regulations are given in Table 5, and are based on the thermal conductivities given in Table 4.

Table 5 Insulation thickness required to achieve U values<sup>(1)(2)(3)</sup> given in the national Building Regulations (30- and 60-year durability)

U value <sup>(4)</sup> ( $W \cdot m^{-2} \cdot K^{-1}$ )	Thickness of insulation <sup>(3)</sup> (mm)					
	215 mm brickwork ( $\lambda = 0.56 W \cdot m^{-1} \cdot K^{-1}$ )			200 mm dense blockwork ( $\lambda = 1.75 W \cdot m^{-1} \cdot K^{-1}$ )		
	Epsitherm 70E	Epsitherm 90E	Phenolic foam (PF)	Epsitherm 70E	Epsitherm 90E	Phenolic foam (PF)
0.18	170	160	105	180	170	115
0.19	160	150	105	170	160	105
0.25	120	110	75	130	120	85
0.26	110	110	75	120	110	75
0.28	100	100	65	110	100	75
0.30	100	90	65	100	100	65
0.35	80	70	55	90	80	55

- (1) Wall construction inclusive of 13 mm plaster ( $\lambda = 0.57 W \cdot m^{-1} \cdot K^{-1}$ ), brickwork (protected) with 17.1% mortar or dense blockwork with 6.7% mortar ( $\lambda = 0.88 W \cdot m^{-1} \cdot K^{-1}$ ) and external render thickness of 5.5 mm ( $\lambda = 1 W \cdot m^{-1} \cdot K^{-1}$ ). Declared thermal conductivity of insulation ( $\lambda_D$ ) is as shown in Table 4.
- (2) Calculations based on a system that included 7 fixings per square metre with a point thermal transmittance ( $x_p$ ) of  $0.003 W \cdot K^{-1}$  per steel pin. Use of other types of fixings should be calculated in accordance with BS EN ISO 6946 : 2017.
- (3) Based upon incremental insulation thickness of 10 mm.
- (4) When applying the maximum available insulation thickness, these walls can achieve U values from  $0.14 W \cdot m^{-2} \cdot K^{-1}$  to  $0.18 W \cdot m^{-2} \cdot K^{-1}$  depending on insulation type and wall type.

6.3 Care must be taken in the overall design and construction of junctions with other elements and openings to minimise thermal bridges and air infiltration. Detailed guidance can be found in the documents supporting the national Building Regulations.

## 7 Strength and stability

### General



7.1 The Certificate holder is ultimately responsible for the design of the system and it is the responsibility of the company installing the system to accurately follow the installation instructions (also see section 5 of this Certificate). The Certificate holder must also verify that a suitably experienced and qualified individual (with adequate professional indemnity) establishes that:

- the wind loads on the different zones of the building's elevation for the specific geographical location have been calculated correctly (see section 7.3)
- the system can adequately resist and safely transfer the calculated loads, accounting for all possible failure modes, to the substrate wall and supporting structure (see sections 7.3 to 7.6).

7.2 The substrate and supporting structure must be capable of transferring all additional loading due to the installation of the system, to the ground in a satisfactory manner. The adequacy of the substrate and supporting structure must be verified by the person or party responsible for the global stability of the building to which the system is applied. Any defects should be made good prior to the system being installed.

7.3 The wind loads on the walls should be calculated, taking into account all relevant factors such as location and topography, in accordance with BS EN 1991-1-4 : 2005 and its UK National Annex. All of the factors affecting wind load on each elevation and specific zones of the building must be considered. In accordance with BS EN 1990 : 2002 and its UK National Annex, a partial factor of 1.5 must be applied to the calculated characteristic wind pressure values to establish the design wind load to be resisted by the system.

7.4 Installations correctly designed in accordance with this Certificate will safely accommodate the applied loads due to the self-weight, wind and impact.

7.5 Positive wind load is transferred to the substrate wall directly via compression through the render and insulation system.

7.6 Negative wind load is transferred to the substrate wall via<sup>(1)(2)</sup>

- the bond between the insulation and render system (see section 7.7)
- the pull-out resistance of the fixing from the substrate wall (see section 7.8)
- the pull-through resistance of the fixing (see section 7.9).

(1) For mechanically fixed system with supplementary adhesive, the contribution of the adhesive is not considered when calculating resistance to wind load

(2) Further guidance is available from BBA Guidance Note 1, available on the BBA website ([www.bbacerts.co.uk](http://www.bbacerts.co.uk)).

7.7 The characteristic bond resistance between the insulation and render interface derived from test results was  $86 \text{ kN}\cdot\text{m}^{-2}$  for the EPS insulation. The design resistance of the bond between the insulation and render ( $N_{RD1}$ ) should be taken as the characteristic bond resistance divided by a partial factor of 9.

7.8 Typical characteristic pull-out resistances for the fixings taken from the corresponding European Technical Assessment (ETA) are given in Table 4; the values are dependent on the fixing type and must be selected to suit the specific loads and substrate concerned. In situations where suitable data does not exist<sup>(1)</sup>, the characteristic pull-out resistance must be established from site-specific pull-out tests conducted on the substrate of the building to ascertain the minimum resistance to pull-out failure of the fixings, and determined in accordance with the guidance given in EOTA TR051 (minimum test characteristic value =  $0.6 \times$  mean of 5 lowest test results). To obtain the design pull-out resistance of the fixings ( $N_{RD2}$ ), this characteristic pull-out resistance should then be divided by the partial factor given in Table 6.

(1) To qualify as suitable data, the age and condition of the substrate must be equivalent to that used to establish the values in the ETA.

Table 6 Fixings – typical characteristic pull-out resistances

Fixing type <sup>(1)(2)</sup>	ETA number	Substrate	Drill diameter (mm)	Effective anchorage depth (mm)	Characteristic pull-out resistance (kN) <sup>(3)</sup>	Partial factor
Ejotherm NT U	05/0009	Concrete C12/15 Clay bricks	8	25	1.2 1.5	2
Ejotherm STR U	04/0023	Concrete C12/15 Clay bricks	8	25	1.5	2
Fisher Termoz 8U	02/0019	Concrete C12/15 Clay bricks	8	70	1.5	2
Fischer Termoz 8UZ	02/0019	Concrete C12/15 Clay bricks	8	35	1.2 1.5	2
Fisher Termoz CN8	09/0394	Concrete C12/15 Clay bricks	8	35	0.9	2
Koelner TFIX-8S	11/0144	Concrete C12/15 Clay bricks	8	25	1.2	2
Koelner TFIX-8ST	11/0144	Concrete C12/15 Clay bricks	8	25	1.2	2
Koelner TFIX-8M	07/0336	Concrete C12/15 Clay bricks	8	25	1.2	2
Bravoll PTH-KZ 60/8	05/0055	Concrete C12/15 Clay brickwork	8	25	0.7 0.9	2
Bravoll PTH-S	08/0267	Concrete C12/15 Clay bricks	8	45	1.5	2
Fischer Termoz 8 SV	06/0180	Concrete C12/15 Clay bricks	8	30	1.5	2
Spit ISO 10	04/0076	Concrete C12/15 Clay bricks	10	30	20 30	2

- (1) The minimum values for plate stiffness of fixings installed with the EPS 70E insulation is 0.3 kN·mm<sup>-2</sup> and the load resistance is 1.38 kN. All the fixing types listed (with the exception of Spit ISO) can be used with EPS 70E insulation for dry fixed application.
- (2) The minimum values for plate stiffness of fixings installed with the phenolic insulation is 0.5 kN·mm<sup>-2</sup> and the load resistance is 1.44 kN. All the fixing types listed (with the exception of Spit ISO) can be used with phenolic insulation
- (3) Values are determined in accordance with EAD 330196-00-0604 : 2016 and are dependent on the substrate. The Use Categories are defined in the corresponding ETA.

7.9 The characteristic pull-through resistance of the fixings was determined from tests using the diameter fixing plate and minimum insulation thickness shown in Table 7. The design resistance per fixing ( $N_{RD3}$ ) is obtained by applying a partial factor of 2.5.

Table 7 Design pull-through resistances

Factor (unit)	Pull-through data for a 30- and 60-year durability system	
	Enhanced grey EPS 70/90	Phenolic
Tensile resistance of the insulation (kN·m <sup>-2</sup> )	≥ 100	≥ 50
Fixing type <sup>(1)</sup>	All fixings listed in Table 6	
Fixing plate diameter (mm)	60	60
Insulation thickness (mm)	60	60
Characteristic pull through resistance <sup>(2)</sup> per fixing kN	0.51	0.52
Partial factor <sup>(3)</sup>	2.5	
Design pull through resistance per fixing ( $N_{RD3}$ ) kN	0.204	0.208
Design pull through resistance per board (kN) (based on the minimum number of fixings) <sup>(4)</sup>	1.02	1.04
Design pull through resistance per board (kN) (based on the maximum number of fixings) <sup>(5)</sup>	2.448	2.496

(1) See Table 6 for typical characteristic pull-out resistance of the fixings

(2) Characteristic pull-through resistance of insulation over the head of the fixing, in accordance with BS EN 1990 : 2002, Annex D7.2 and its UK National Annex

- (3) The partial factor is based on the assumption that all insulation boards are quality controlled and tested to establish tensile strength perpendicular to the face of the board
- (4) The minimum design pull through resistance per board is based on a minimum of 5 fixings per board (1200 x 600 mm), which equates to approximately 7 fixings per m<sup>2</sup>. The design resistance for the minimum number of fixings is based on the fixing pattern provided in Figure 5 of this Certificate and minimum insulation specified in this Table. The fixing pattern and interaction of the fixings should be considered when calculating the design resistance per board
- (5) The maximum design pull through resistance per board is based on a maximum of 12 fixings per board (1200 x 600 mm), which equates to approximately 16 fixings per m<sup>2</sup>. The design resistance for the maximum number of fixings is only applicable to the minimum insulation thickness tested and as specified in this Table. The fixing pattern, insulation thickness and interaction of the fixings should be considered when calculating the design resistance per board.

7.10 The number and spacing of the fixings should be determined by the Certificate holder. The number of fixings must not be less than the minimum specified for the system, and the fixings should be symmetrically positioned and evenly distributed about the centre of the board both vertically and horizontally except at openings and building corners.

7.11 Dry fix installations (that is, with no supplementary adhesive) correctly designed in accordance with this Certificate (see section 1.3) will safely accommodate the applied loads due to the self-weight of the system, wind and impact when using EPS insulation with a maximum thickness as per section 1.3 of this Certificate. Also see section 1.8 for acceptable fixings. Seals and interfaces with the render system should be designed and detailed to accommodate this movement.

7.12 The data obtained from sections 7.7, 7.8 and 7.9 must be assessed against the design wind load and the following expression must be satisfied:

For safe design:

$$R_d \geq W_e$$

$$R_{d_{b.ins/render}} = A_r * N_{RD1}$$

$$R_{d_{pull-out}} = n * N_{RD2}$$

$$R_{d_{pull-through}} = (N_{RD3panel} * n_{panel}) + (N_{RD3joint} * n_{joint}) / A_{board}$$

Where:

$R_d$	is the design ultimate resistance (kN·m <sup>-2</sup> ) taken as the minimum of $R_{d_{b.ins/render}}$ , $R_{d_{pull-out}}$ and $R_{d_{pull-through}}$
$W_e$	is the maximum design wind load (kN·m <sup>-2</sup> )
$R_{d_{b.ins/render}}$	is the design bond resistance between the insulation and render (kN·m <sup>-2</sup> )
$R_{d_{pull-out}}$	is the design pull-out resistance of the insulation fixings per metre square (kN·m <sup>-2</sup> )
$R_{d_{pull-through}}$	is the design pull-through resistance of the insulation fixings per metre square (kN·m <sup>-2</sup> )
$A_r$	is the reinforced basecoat bond area (based on % area covered)
$N_{RD1}$	is the design adhesive bond resistance between the insulation and render, based on test (kN·m <sup>-2</sup> )
$n$	is the number of fixings per m <sup>2</sup>
$N_{RD2}$	is the design pull-out resistance per fixing based on test (kN)
$N_{RD3panel}$	is the design pull-through resistance per fixing not placed at the panel joint, based on test (kN)
$N_{RD3joint}$	is the design pull-through resistance per fixing placed at the panel joint, based on test (kN)
$n_{panel}$	is the number of internal fixings in a panel
$n_{joint}$	is the number of joint fixings in a panel
$A_{board}$	is the area of the board (m <sup>2</sup> )

7.13 The insulation system is mechanically fixed to the substrate wall with a minimum of 5 fixings per board or approximately 7 fixings per square metre, as per the fixing pattern shown in Figure 5 and in conjunction with a minimum 40% coverage of supplementary adhesive (see section 16 of this Certificate). Additional fixings may be required, depending on the results of the calculations detailed above for the specific site.

## Impact resistance

7.14 Hard body impact tests were carried out in accordance with ETAG 004 : 2013 and the system is suitable for use in all Categories<sup>(1)</sup>.

(1) The use categories are defined in ETAG 004 : 2013 as:

- Category I — a zone readily accessible at ground level to the public and vulnerable to hard body impacts but not subjected to abnormally rough use
- Category II — a zone liable to impacts from thrown or kicked objects, but in public locations where the height of the system will limit the size of the impact; or at lower levels where access to the building is primarily to those with some incentive to exercise care
- Category III — a zone not likely to be damaged by normal impacts caused by people or by thrown or kicked objects.

## 8 Behaviour in relation to fire



8.1 The reaction to fire classification for the system is B-s1, d0<sup>(1)</sup> in accordance with BS EN 13501-1 : 2007.

(1) Exova Warringtonfire. WF 407100.

8.2 The fire classification applies to the full range of thicknesses covered by this Certificate and render colour 'White'. The classification of other colours of the system should be confirmed by reference to the requirements of the documents supporting the national Building Regulations.

8.3 The EPS insulation materials in isolation have a classification of an E in accordance with BS EN 13501-1 : 2002 . The Phenolic insulation materials in isolation have a classification of C-s2, d0 in accordance with UNE-EN 13501-1 : 2019.



8.4 In England and Wales, and Northern Ireland, the system defined in section 8.2 may be used on buildings at any proximity to a boundary. The system is restricted for use in buildings up to 18 m in height.



8.5 In Scotland, the system may be used on buildings more than 1 m from a boundary and, on houses, 1 m or less from a boundary. With minor exceptions, the system should be included in calculations of unprotected area, except on houses where the external wall behind has the appropriate fire resistance.

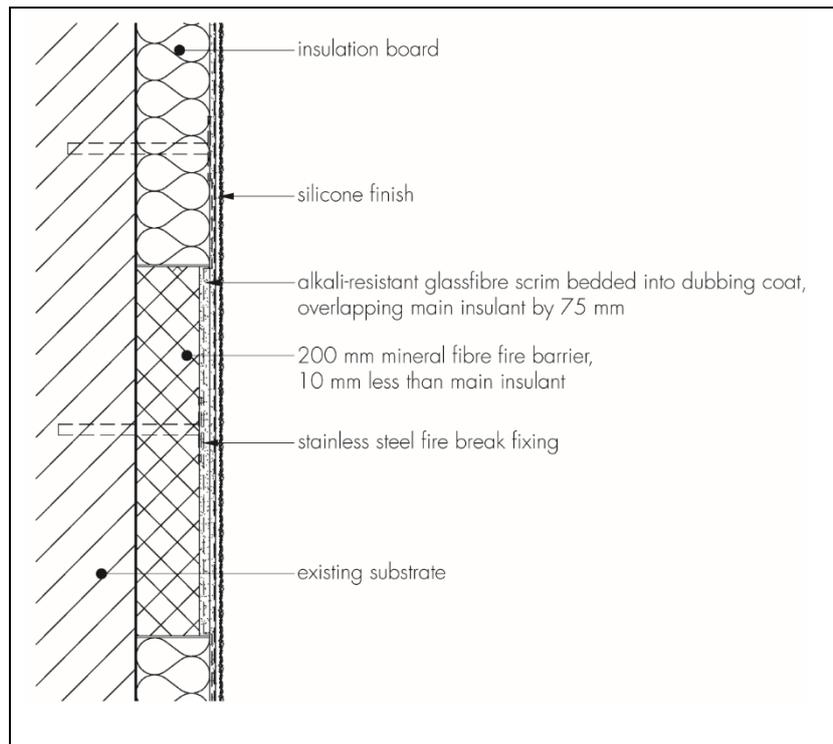
8.6 In Scotland, the system should not be used on any building with a storey more than 11 m above the ground, or on any entertainment or assembly building with a total storey area more than 500 m<sup>2</sup>, or on any hospital or residential care building with a total storey area more than 200 m<sup>2</sup>.

8.7 For application to second storey walls and above, it is recommended that the designer considers at least one stainless steel fixing per square metre and fire barriers in line with compartment walls and floors as advised in BRE Report BR 135 : 2013 (see Figure 2).

8.8 NHBC Standards require in all cases that a minimum of one non-combustible fixing through the reinforcement mesh, per square metre or per insulation board, whichever provides the greater number, should be provided in addition to the other fixings.

8.9 Designers should refer to the relevant national Building Regulations and guidance for detailed conditions of use, particularly in respect of requirements for substrate fire performance, cavity barriers, service penetrations and combustibility limitations for other materials and components used in the overall wall construction.

Figure 2 Fire barrier



## 9 Proximity of flues and appliances

Detailed guidance can be found in the documents supporting the national Building Regulations for the provisions that are applicable when the system is installed in close proximity to certain flue pipes and/or heat-producing appliances.

## 10 Water resistance



10.1 The system will provide a degree of protection against rain ingress. However, care should be taken to ensure that walls are adequately weathertight prior to the application of the system. The insulation system must only be installed where there are no signs of dampness on the inner surface of the substrate other than those caused solely by condensation.

10.2 Designers and installers should take particular care in detailing around openings, penetrations and movement joints to minimise the risk of rain ingress.

10.3 The guidance given in BRE Report BR 262 : 2002 should be followed in connection with the weathertightness of solid wall constructions. The designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used.

10.4 At the top of walls, the system should be protected by an adequate coping, overhang or other detail designed for use with this type of system (see section 16).

## 11 Risk of condensation

11.1 Designers must ensure that an appropriate condensation risk analysis has been carried out for all parts of a construction, including openings and penetrations at junctions between the insulation system, to minimise the risk of condensation. The recommendations of BS 5250 : 2011 should be followed.

### Surface condensation



11.2 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed  $0.7 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$  at any point and the junctions with other elements and openings comply with section 6.3 of this Certificate.



11.3 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed  $1.2 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$  at any point. Guidance may be obtained from BS 5250 : 2011 Section 8, Annex D and BRE Report BR 262 : 2002.

### Interstitial condensation



11.4 Walls incorporating the system will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250 : 2011 (Section 4, Annexes D and G) and section 11.5 of this Certificate.

11.5 The water vapour resistance factors ( $\mu$ ) for the insulation boards, and equivalent air layer thickness ( $S_d$ ) for the render finish, are shown in Table 8.

Table 8 Equivalent air layer thickness ( $S_d$ ) and water vapour resistance factor ( $\mu$ )

Description	$S_d$ (m)	$\mu$
Wetherby Epsitherm 70E and 90E	—	20 to 40 <sup>(1)</sup>
Phenolic	—	50 <sup>(1)</sup>
Basecoat + render finishes below:		
Heck K+A Basecoat + Wetherby Silicone Primer + Heck SHP Siliconharzputz K and Heck Siliconharzputz R render topcoats	1.0 <sup>(2)</sup>	—

(1) Taken from BS EN ISO 10456 : 2007, Table 4. It is recommended that the lower figure is used when assessing the interstitial condensation risk.

(2) Taken from BS EN 12524 : 2000, Table 2.

## 12 Maintenance and repair



12.1 An initial inspection should be made within 12 months and regularly checked thereafter to include:

- visual inspection of the render for signs of damage. Cracks in the render exceeding 0.2 mm must be repaired
- examination of the sealant around openings and service entry points
- visual inspection of architectural details designed to shed water to confirm that they are performing properly
- visual inspection to ensure that water is not leaking from external downpipes or gutters; such leakage could penetrate the rendering
- necessary repairs effected immediately and the sealant joints at window and door frames replaced at regular intervals
- maintenance schedules, which should include the replacement and resealing of joints (for example, between the insulation system and window and door frame).

12.2 For a 60-year durability, a detailed maintenance plan must be prepared and provided to the building manager/owner on completion. As a minimum, this should include an inspection for evidence of defects 12 months after the application and subsequently every five years. This plan should include full details of the required inspection regime; a record of these inspections should be retained.

12.3 Damaged areas must be repaired using the appropriate components and procedures detailed in the Certificate holder's installation instructions and in accordance with BS EN 13914-1 : 2016.

## 13 Durability



13.1 The system will remain effective for a least 30 years provided any damage to the surface finish is repaired immediately and regular maintenance is undertaken, as described in section 12 of this Certificate.

13.2 The system's service life can be extended to 60 years provided a planned inspection and maintenance programme is introduced, in accordance with section 12.2. A 60 years' service life requires the use of stainless steel base, stop end and corner profiles, stainless steel fixings or centre pin to Grade 1.4301 or 1.4401 to BS EN 10088-2 :

2014 and plastic anchor sleeve materials such as polyamide (PA6 and PA6.6), polyethylene (PE) or polypropylene (PP) and the following of an appropriate repair and maintenance schedule as covered by the Certificate holder's repair and maintenance manual. In order to achieve this, and depending on the building's location, degree of exposure and detailing, it may be necessary to repair or replace isolated areas. Any damage to the surface finish must be repaired within a time period agreed by the Certificate holder's maintenance manual.

13.3 The render finish may become discoloured with time, the rate depending on the initial colour, the degree of exposure and atmospheric pollution, as well as the design and detailing of the wall. In common with traditional renders, discoloration by algae and lichens may occur in wet areas. The appearance may be restored by a suitable power wash or, if required, by over coating.

## Installation

### 14 Site survey and preliminary work

14.1 A pre-installation survey of the property must be carried out to determine suitability for treatment and the need for any necessary repairs to the building structure before application of the system. A specification must be prepared for each project indicating:

- the position of beads
- detailing around windows, doors and at eaves
- damp-proof course (dpc) level
- exact position of expansion joints, if required
- additional corner mesh and reinforcement, where required
- areas where flexible sealants must be used
- any alterations to external plumbing
- the position of fire barriers.

14.2 The survey should include tests conducted on the walls of the building by the Certificate holder or their approved installers (see section 15) to determine the pull-out resistance for mechanical fixings for the appropriate substrate. An assessment and recommendation is made on the type and number of fixings required to withstand the building's expected wind loading, based on calculations using the fixing's pull-out resistance test data (see section 7). The advice of the Certificate holder should be sought to ensure the proposed fixing pattern is sufficient.

14.3 All modifications, such as provision for fire barriers (see section 8) and necessary repairs to the building structure, must be completed before installation of the system commences.

14.4 Surfaces should be sound, clean and free from loose material. The flatness of surfaces must be checked; this may be achieved using a straight edge spanning the storey height. Any excessive irregularities, ie greater than 10 mm in one metre, must be made good prior to installation to ensure that the insulation boards are installed with a smooth, in-plane finished surface.

14.5 Where surfaces are covered with an existing rendering, it is essential that the bond between the background and the render is adequate. All loose areas should be hacked off and reinstated.

14.6 On existing buildings, purpose-made window sills must be fitted to extend beyond the finished face of the system. New buildings should incorporate suitably deep sills.

14.7 In new buildings, internal wet work (eg screed or plastering) should be completed and allowed to dry prior to the application of the system.

14.8 In multi-storey buildings, at least one stainless steel fixing per square metre is recommended, to provide the increased stability that may be required in the case of a fire (see section 8.7).

### 15 Approved installers

Application of the system, within the context of this Certificate, must be carried out by approved installers recommended or recognised by the Certificate holder. Such an installer is a company:

- employing operatives who have been trained and approved by the Certificate holder to install the system
- which has undertaken to comply with the Certificate holder's application procedure, containing the requirement for each application team to include at least one member-operative trained by the Certificate holder
- subject to at least one inspection per annum by the Certificate holder to ensure suitable site practices are being employed. This may include unannounced site inspections.

## **16 Procedure**

### **General**

16.1 Installation of the system must be carried out in accordance with the Certificate holder's installation instructions.

16.2 Weather conditions should be monitored to ensure correct application and curing conditions. Application of coating materials must not be carried out at temperatures below 5°C or above 30°C, or if exposure to frost is likely, and the coating must be protected from rapid drying. Installation should not take place during rainfall or if rain is anticipated. In addition, cementitious-based renders must not be applied if the temperature will fall below 0°C within 72 hours of completion.

16.3 One coat of fungicidal wash is applied by brush, roller or spray to the entire surface of the wall.

16.4 The planarity of the substrate must be checked, and any protrusions exceeding 10 mm removed.

16.5 All rendering should be in accordance with the relevant recommendations of BS EN 13914-1 : 2016.

16.6 Before installation takes place, the building designer must confirm where items such as rainwater goods, satellite dishes, clothes lines and hanging baskets will be placed. The fixing points for these items must be specifically designated and built into the system as the insulation is installed. This is outside the scope of this Certificate.

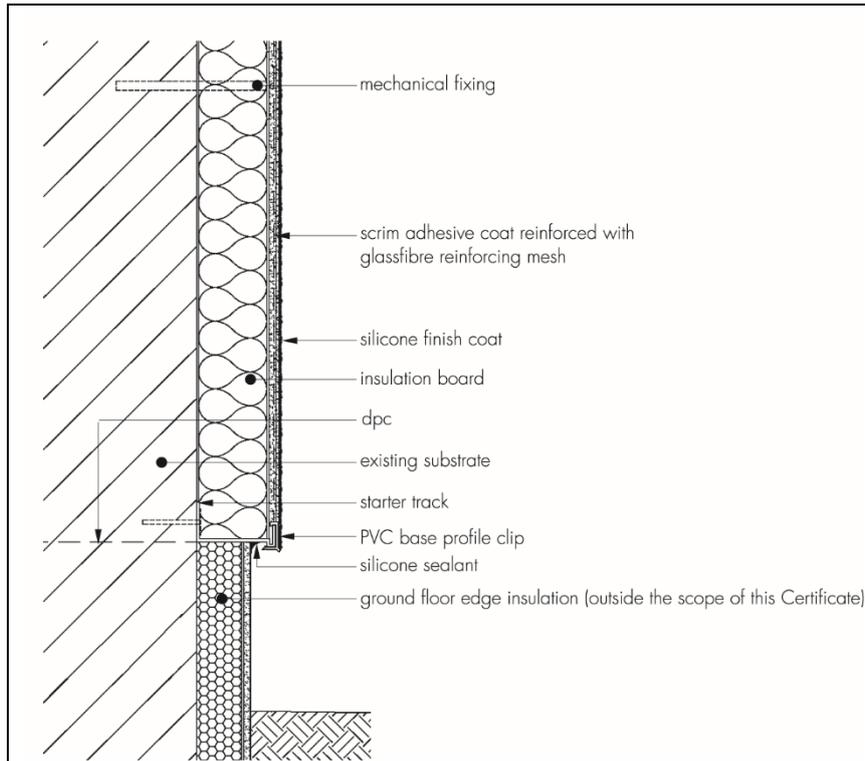
16.7 For a 30-year durability system, the mechanical fixings are applied through the insulation boards (except for the PF insulation, where the mechanical fixings are applied through the reinforcement mesh), and for 60-year durability the mechanical fixings are applied through the reinforcement mesh. The initial installation procedure is common to both systems.

### **Positioning and securing insulation boards**

16.8 The base profile is secured to the external wall above the dpc using the approved profile fixings at approximately 300 mm centres. Starter track connectors are inserted at all profile joints. For 60-year durability applications, the starter track must be constructed from stainless steel.

16.9 Where required, the supplementary bedding adhesive is prepared by adding 5 to 6 litres of clean water per 25 kg bag and mixing with a paddle mixer for a minimum of 5 minutes, until the desired consistency is achieved. It is applied in a continuous strip around the perimeter of the board, with three additional dabs (approximate widths between 10 and 40 mm) distributed uniformly over the remaining surface, ensuring a minimum 40% coverage. Alternatively, a serrated edge trowel with 10 mm serrations can be used to apply adhesive to the entire rear surface of the insulation board.

Figure 3 Typical section at base level



16.10 The first run of insulation boards is positioned on the perforated base profile, securely fixed to the substrate using the project-specific fixing type and butted tightly together, with the vertical joints staggered by at least 200 mm. Joints between boards greater than 2 mm should be filled with PU foam. Gaps greater than 10 mm should be closed by repositioning or, where appropriate, by cutting boards to fit. Alignment should be checked as work proceeds.

16.11 Mechanical fixings are applied through each insulation board to secure them during installation of the system. Holes are drilled into the substrate to a required depth. Care should be taken to ensure that the depth of embedment of the fixing into the substrate is as specified. Allowance is made where either existing render is on the wall or dubbing out render has been used to align the boards as the effective embedment will be reduced. Depending on the project design requirements, mechanical fixings are inserted directly through the insulation or the reinforcement mesh (after basecoat has been applied) and insulation and tapped firmly into place, securing the insulation board to the substrate. The fixings are either hammered or screwed in depending on the type specified.

16.12 To fit around details such as doors and windows, the boards may be cut with a sharp knife or a fine-toothed saw. If required, purpose-made window sills are fitted which are designed to prevent water ingress and incorporate drips to shed water clear of the system, but their performance is outside the scope of this Certificate.

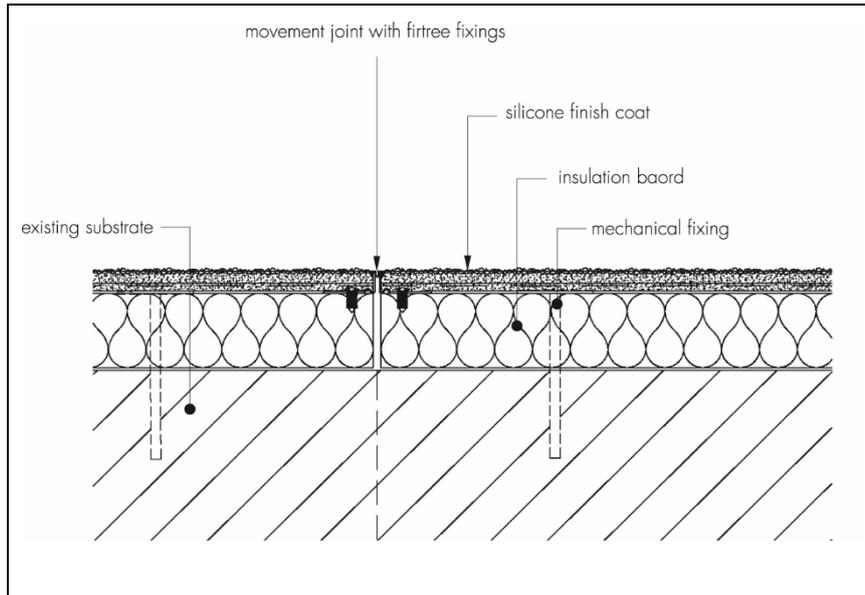
16.13 Installation continues until the whole wall is completely covered including, where appropriate, the building soffits.

16.14 Periodic checks should be carried out as work proceeds.

### **Movement joints**

16.15 Where an expansion joint is incorporated in the substrate, then movement joints must be carried through the insulation system (see Figure 4). Expansion beads are fixed at agreed positions. These beads are positioned at approximately seven metre centres along the building, the centres depending on the individual requirements of each job.

**Figure 4 Vertical movement joint**



### Basecoat and reinforcement

16.16 The basecoat should be mixed with an electric paddle mixer, with 5 to 6 litres of clean water per 25 kg bag for a minimum of 5 minutes to disperse the additives.

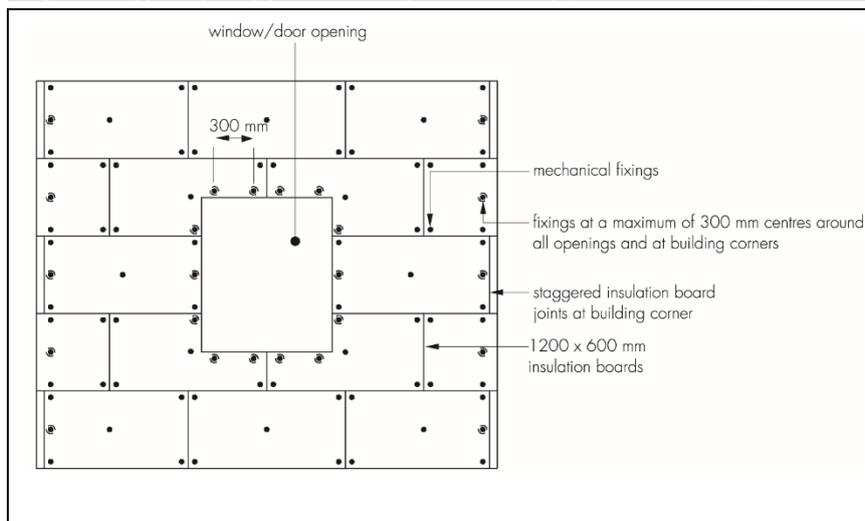
16.17 Building corners, door and window heads and jambs are formed using mesh angle profiles bonded to the insulation in accordance with the manufacturer's instructions.

### Application of 30-year durability system (mechanical fixings through the insulation boards)

16.18 For EPS insulation boards, after the insulation boards are initially fixed to the wall, holes are drilled through the insulation board into the substrate wall to the required depth at the specified frequency and pattern, 7 fixings per square metre, including the initial fixing (see Figure 5). The mechanical fixings are inserted and tapped or screwed firmly into place, securing the insulation boards to the substrate.

16.19 For PF insulation, the mechanical fixings are applied through the reinforcement mesh (see Figure 7).

**Figure 5 Typical fixing pattern - 30-year durability (as shown on EPS)**



16.20 Basecoat (4 to 6 mm thickness) should be applied to the surface of the insulation using a stainless steel trowel or a render pump.

16.21 The glass fibre mesh is applied and immediately embedded in the wet basecoat using the trowel. The sheets of mesh should be lapped by a minimum of 100 mm. Diagonal patches of mesh approximately 200 by 200 mm should also be installed at the corners of window/door openings (see Figure 6).

16.22 Corner profiles are fixed to all building corners. For a 60-year durability, the corner profiles should be constructed from stainless steel unless they are fully embedded in the render and so protected from atmospheric exposure.

16.23 It is important to ensure that the mesh is free of wrinkles, completely covered and that the 4 to 6 mm basecoat thickness is achieved.

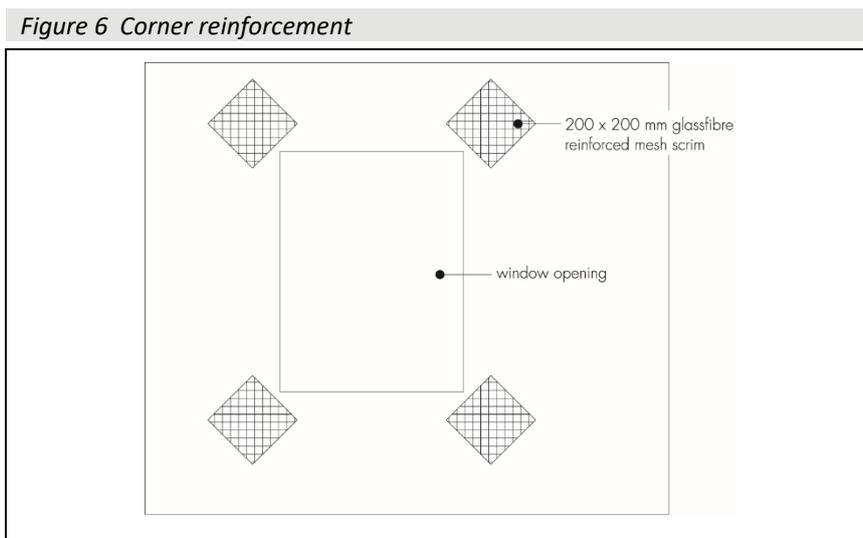
#### **Application of 60-year durability system (mechanical fixings through the reinforcement mesh)**

16.24 After the insulation boards are initially fixed to the wall with a single fixing (see Figure 7), the basecoat (4 mm thick) should be applied to the surface of the insulation using a stainless steel trowel.

16.25 The glass fibre mesh should be applied and immediately embedded in the wet basecoat using the trowel. The sheets of mesh should be lapped by a minimum of 100 mm and diagonal patches of mesh (approximately 200 by 200 mm) should also be installed at the corners of window/door openings (see Figure 6).

16.26 Corner profiles are fixed to all building corners. For a 60-year durability, the corner profiles should be constructed from stainless steel unless they are fully embedded in the render and so protected from atmospheric exposure.

16.27 It is important to ensure that the mesh is free of wrinkles, and completely covered with basecoat.



16.28 While the basecoat is still wet, holes are drilled through the reinforcement mesh and insulation boards into the substrate wall to the required depth at the specified frequency and in a regular pattern, with a total of 8 fixings per square metre (7 through the mesh and 1 directly through the insulation – see Figure 7). The mechanical fixings are inserted and tapped or screwed firmly into place, securing the mesh and insulation boards to the substrate wall. The fixings are slightly overdriven into the substrate wall in order to allow the fixing plate to partially penetrate through into the face of the insulation boards.

16.29 Additionally, while the basecoat is still wet, 150 by 150 mm stress patches of reinforcement mesh are applied over the mechanical fixing heads and fully embedded within the basecoat, alternatively a second layer of mesh can be applied instead of stress patches. A second layer of the basecoat is applied, to maintain 4 to 6 mm thickness (approximately) when measured from the top of the fixings.



## Both the 30- and 60-year durability systems

16.30 The basecoat should be left to dry thoroughly before application of the primer. Depending on conditions, the drying time will be a minimum of 24 hours.

16.31 The primer coat is roller applied to the basecoat and must be allowed to fully dry.

16.32 The system is then ready for the application of a render finish.

### Render finish

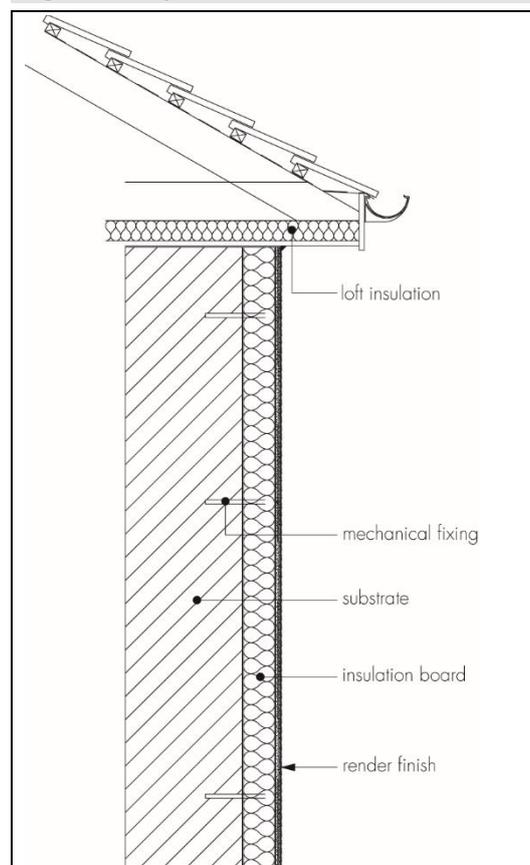
16.33 The topcoat is supplied pre-mixed in a tub and is trowel-applied to a thickness of approximately 1.5 to 3 mm. The silicone texture render is lightly mixed and applied in an even thickness to the grain size. Prior to setting, the render is polished with a plastic float to give a uniform texture and to remove all trowel lines. Elevations should be completed in one application and finished to natural breaks in the render, ie beads or building corners. The texture should be checked to ensure the same batches are applied to each elevation. Where necessary, drums can be batch-mixed to ensure colour consistency.

16.34 Continuous surfaces must be completed without a break, so the coatings must always be applied to a wet edge.

16.35 Once the render finish is dry, a bead of clear silicone rubber mastic is gun applied at window and door frames, overhanging eaves, gas and electric meter boxes, wall vents or where the render abuts any other building material or surface.

16.36 At the top of walls, the system must be protected by an adequate overhang or by an adequately sealed, purpose-made flashing (see Figure 8).

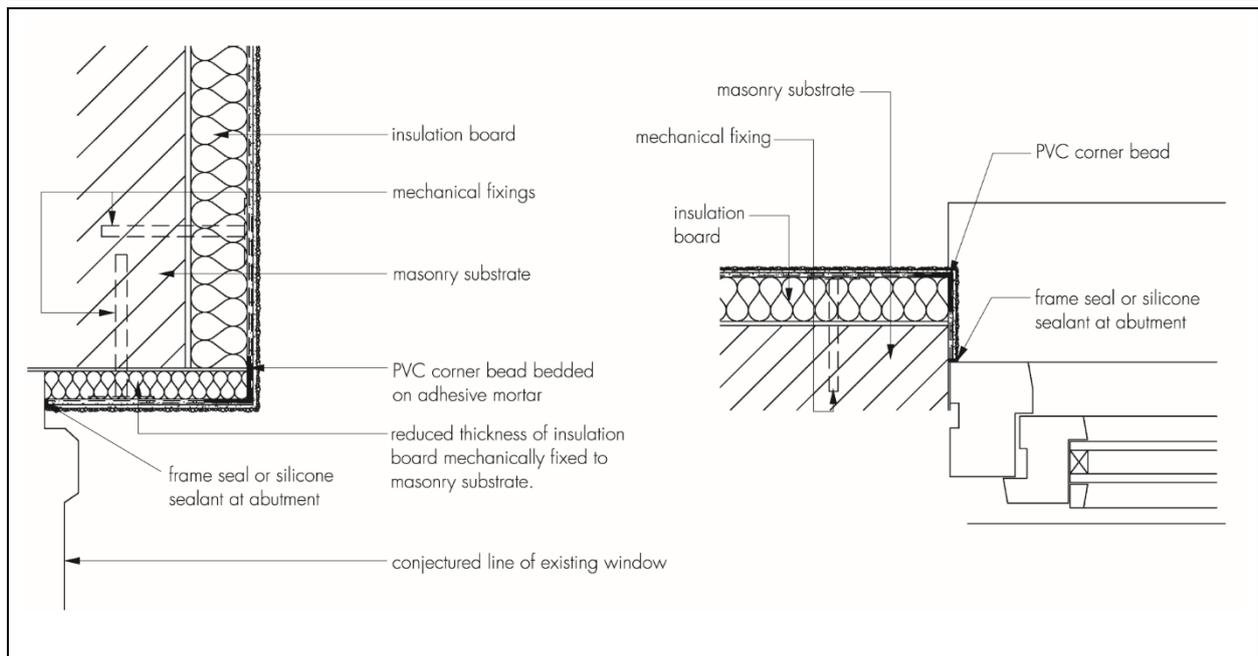
Figure 8 Roof eaves detail



16.37 Care must be taken in the detailing of the system around openings and projections (see Figure 9). To achieve a 60-year service life, the system is finished against a stainless-steel stop bead at reveals, to allow for replacement of windows.

16.38 On completion of the installation, external fittings, eg rainwater goods, are re-fixed through the system into the substrate in accordance with the Certificate holder's instructions.

Figure 9 Typical opening detail



## Technical Investigations

### 17 Investigations

17.1 The system was examined and assessed to determine:

- fire performance
- pull-through
- hygrothermal performance
- resistance to frost
- resistance to impact
- water absorption of render (capillary test)
- water vapour permeability.

17.2 An examination was made of data relating to:

- thermal resistance
- the risk of interstitial condensation
- wind load resistance.

17.3 The practicability of installation and the effectiveness of detailing techniques were examined.

17.4 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

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### 18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

18.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

18.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

18.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

18.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

18.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

## APPENDIX 3

## DECLARATION OF PERFORMANCE

No: **DoP - Roughcast – EN998-1 – 06/13**

Issue date: June 2013

- 1 Identification code of product: **K Rend Silicone Roughcast**
- 2 Type, batch or serial number: Silicone Roughcast *dd/mm/yyyy* # # #
- 3 Intended use: External render – coloured rendering mortar
- 4 Manufacturer: Kilwaughter Chemical Company Ltd  
9 Starbog Road  
Larne  
BT40 2TJ
- Phone: 028 2826 0766  
Web: [www.kilwaughter.com](http://www.kilwaughter.com)
- 5 Authorised representative: N/A
- 6 System of assessment: The products conform to Annex ZA of BS EN 998-1:2010.  
System of conformity – Attestation 4.  
Initial type testing – Clause 8.2 – conforms as part of the company quality management system and the Kitemark of the products
- Factory production control – Clause 8.3 – conforms as part of the company quality management system and the Kitemark of the products.
- 7 **Declaration of performance concerning a construction product covered by a harmonised standard:**  
BS EN 998-1:2010 Specification for mortar for masonry Part 1: Rendering and plastering mortar.
- 8 **Declaration of performance concerning a construction product for which a European Technical Assessment has been issued:**
- 9 **Declared performance:**

	Characteristic	Performance	Harmonised Technical Specification
L 1	Dry Bulk Density (kg/m <sup>3</sup> )	1.33 – 1.96	EN 1015-10
L 2	Compressive Strength	CS IV	EN 1015-11
L 3	Adhesion (N/mm <sup>2</sup> and fracture pattern)	≤ 0.32 (FP-B)	EN 1015-12
L 5	Capillary water absorption (categories)	W 2	EN 1015-18
L 8	Water vapour permeability coefficient (μ)	≤ 0.18	EN 1015-19
L 9	Thermal conductivity mean λ <sub>10,dry,mat</sub> (W/m.K)	1.03	EN 1745:2002 Table A.12
L 11	Reaction to fire (class)	A1	EN 13501-1
L 12	Durability	NPD	EN 1015-18

### 10 Statement

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9  
This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Dr. Ross Savage  
Research Manager



Date: 26 June 2013

Information for label/packaging/commercial document:

	
<b>Kilwaughter Chemical Company Ltd</b> 9 Starbog Road Larne Northern Ireland BT40 2TJ  <b>K Rend Silicone Roughcast</b>	
<b>EN 998-1:2010</b>  <b>Coloured rendering mortar (CR) for external use</b>	
<b>Reaction to Fire</b>  <b>Water Absorption:</b>  <b>Water Vapour Permeability Coefficient:</b>  <b>Adhesion:</b>  <b>Thermal Conductivity: (<math>\lambda_{10, dry}</math>)=</b>	Class A1  W 2  $\mu$ 0.18  0.32 N/mm <sup>2</sup> - <b>FP: B</b>  1.03 W/m.K (tab. mean value; P=50%)
<b>Durability (in external use):</b> The product is considered suitable for external use due to the results of its adhesion and capillary water absorption.	