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Town and Country Planning Act 1990 Town and Country Planning General Regulations 1992

Supplementary Statement on Noise and Vibration Assessment

Project Ref: 585/23

Garages And Land Adjacent Railway South Worple Way

East Sheen Ward, Mortlake, London

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1. INTRODUCTION

Michael Sugiura Associates have been commissioned by Julian Cox, Taylor Cox Associates Ltd on behalf of Birchwood Homes to provide a brief statement following a review of a noise report prepared by Peter Moore Acoustics Ltd (Ref.1) which accompanied a planning application LPA Ref. 19/3324/FUL for the demolition of 30 garages on land at South Worple Way, East Sheen and erection of 5 x 3 bedroom detached dwellings with associated hard and soft landscaping, parking and cycle and refuse stores.

This development was subsequently granted planning permission on 30 September 2020.

This Supplementary Statement is required to be submitted in support of an outline planning application for demolition of existing garages on South Worple Way and erection of 4×2 bedroom flats and 1×2 bedroom house with associated hard and soft landscaping, parking and cycle and refuse stores. Landscaping to form part of reserved matters.

2. DISCUSSION

I have reviewed the noise and vibration assessment report of Peter Moore Acoustics Ltd (PMA) (Ref.1) and accept the survey measurements which were carried out in accordance with BS7445: 2003 (Ref.2), and the calculations of internal levels for the scheme of detached dwellings in accordance with BS 8233:2014 (Ref.3).

Peter Moore, in an email dated 14th August 2023, gave permission for the survey data to be used for this planning application and is of the opinion that, although it is a few years, past it seems reasonable to assume that noise and vibration levels have not changed significantly to affect the application site.

In addition, the noise and vibration assessment report of PMA Ltd in Section 9.1 refers to the use of a Soundplan model of facades. The inputs used in the Soundplan modelling are those set out in the Department of Transport: Calculation of Railway Noise 1995" (Ref.3).

Although at this stage of the planning process a Soundplan model has not been done for this proposal of 4×2 bedroom flats and 1×2 bedroom house, in my opinion, the façade levels would be the same as for the 5 3 bedroom houses which have been constructed following the planning consent granted in October 2019 .

The screenshots generated from the England Noise and Air Quality Web Viewer (Appendix 1) show that the Rail Traffic Noise levels daytime (07:00-23:00hrs) and nighttime (23:00-07:00hrs) at South Worple Way are consistent with the noise survey results of PMA Ltd.

The assessment of airborne noise of calculations by PMA Ltd shows the required building element acoustic performance to achieve internal levels as advised in BS8233:2014 Sound insulation and Noise reduction for Buildings (Ref.4). The expected precision of these calculations is plus or minus 2dB.

PMA Ltd recommended a number of mitigation measures to minimise the impact of air borne noise and vibration levels at the South Worple Way site.

These comprised of the following:

- Boundary treatment (a 2.5 metre solid wall at the rear of each garden to the railway, and a 2 metre wall at the east boundary),
- Acoustic grade of glazing for bedroom windows with a sideways aspect to the railway (none directly face it),
- An acoustic lining to the bedroom walls on the railway side of the building, and an acoustic grade of roof / ceiling above the top floor rooms.
- Mechanical ventilation as the sound insulation scheme relies on windows being closed.
 If this includes passive intake ventilation slots they shall be at the front of the building facing away from the railway. System 3 (MEV mechanical extract ventilation) or System 4 (MVHR mechanical ventilation with heat recovery) in Approved Document F of the Building Regulations.
- The buildings needed to be isolated from the ground using resilient structural bearings.

3. **CONCLUSIONS**

The proposal for new residential development will meet the requirements of the London Borough of Richmond upon Thames the Local Planning Authority and the scheme will be in accordance with National Planning Policy Framework (NPPF) Revised July 2021 (Ref.5) and Noise Policy Statement for England (NPSE) (Ref.6).

Residential noise standards will be met in line with the latest technical advice. Internal noise criteria as set out in BS8233:2014 Sound Insulation and Noise Reduction for Buildings will be achieved (Ref.4).

The application plans show that good use of internal layout is incorporated to minimise the effect of rail traffic noise on the amenity of future residents.

The construction of the proposed residential flats would ensure that mitigation measures including site layout and façade treatment and construction detail would result in a good standard for the living conditions of future residents. A night time maximum noise level 45dB for bedrooms should be achieved to maintain consistency with earlier standards.

The internal noise levels are subject to final construction design of the building insulation including detailing window specification and the overall insulation provided by the dwellings façades.

OVERALL CONCLUSIONS

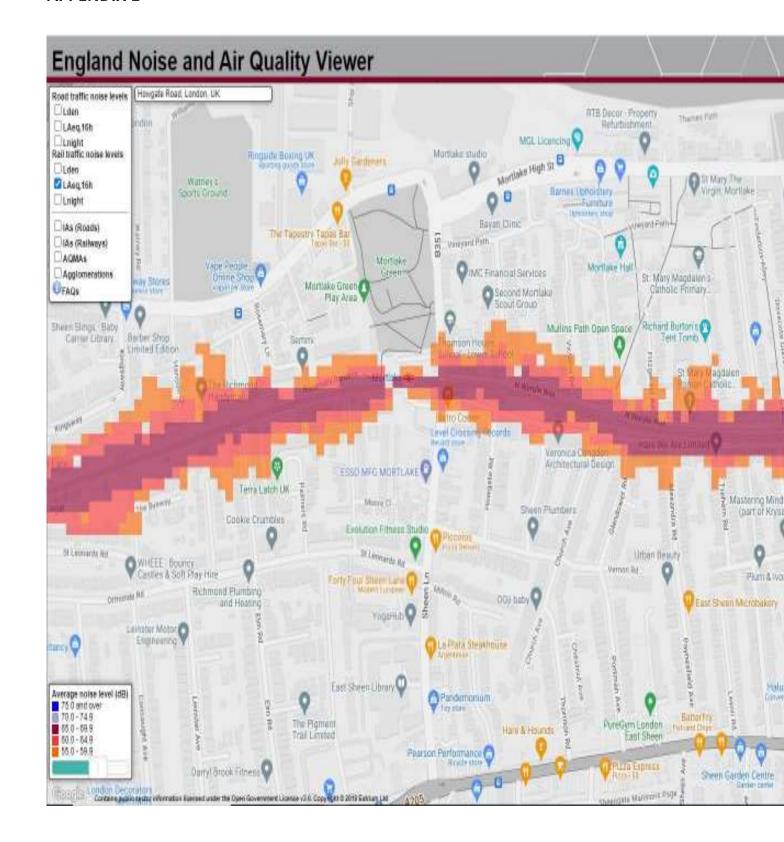
The proposal is acceptable and is policy complaint in terms of the environmental noise levels from rail traffic and would not prejudice the aims and objectives of the national and local policies when considered as part of the planning balance.

Subject to the mitigation measures referred to in this Supplementary Statement which could be secured by planning conditions, the railway noise and vibration levels would be acceptable for the proposed residential development.

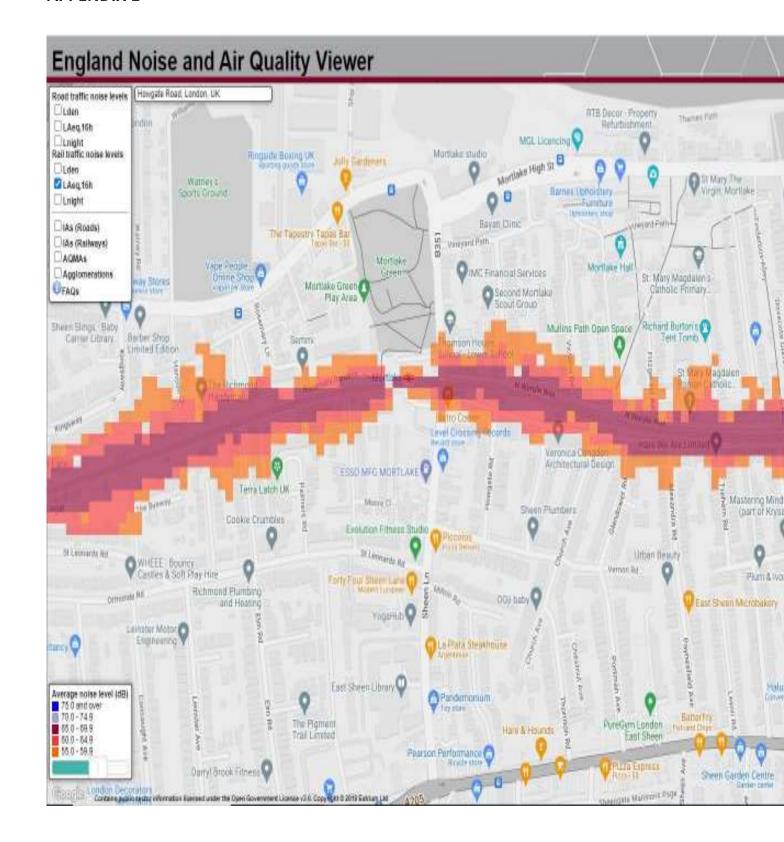
References

- Peter Moore Associates Ltd Assessment of Noise and Vibration on Land at South Worple
 Way Report Ref. 181102/2
- 2. BS7445: 2003 Description and Measurement of Environmental Noise Pts 1-3
- 3. Department of Transport "Calculation of Railway Noise" 1995
- 4. BS 8233:2014 Guidance on Sound Insulation and Noise Reduction for Buildings
- 5. National Planning Policy Framework (NPPF) Revised July 2021
- 6. Noise Policy Statement for England (NPSE)

APPENDIX 1



APPENDIX 1



PETER MOORE ACOUSTICS LTD.

Peter Moore MA(Cantab), CEng, MIMechE, MIOA

20 Hollands Close Shorne Gravesend Kent DA12 3EH

Noise, Vibration & Acoustics Consultants

Report reference 181102/2

14 October 2019

Assessment of railway noise and vibration affecting proposed houses on land at South Worple Way, East Sheen

1. INTRODUCTION

- 1.1 A development of five houses is proposed on land at South Worple Way, East Sheen which is currently occupied by a row of garages. The site is alongside a railway line, and consequently this assessment of noise and vibration from the railway has been commissioned.
- 1.2 Reference is made to current planning policy and guidelines to determine the suitability of the site for residential use in view of the railway noise and vibration levels. Where appropriate, mitigation measures are proposed.

2. NATIONAL PLANNING POLICY

- 2.1 The February 2019 National Planning Policy Framework describes how noise should be taken into account when determining planning applications. At paragraph 170(e) it states, "Planning policies and decisions should contribute to and enhance the natural and local environment by ... preventing new and existing development from contributing to, being put at unacceptable risk from, or being adversely affected by, unacceptable levels of ... noise pollution".
- 2.2 The 2010 Noise Policy Statement for England utilises two established concepts from toxicology that are currently being applied to noise impacts, for example, by the World Health Organisation. They are:
 - NOEL No Observed Effect Level. Below this level, there is no detectable effect on health and quality of life due to the noise.
 - LOAEL Lowest Observed Adverse Effect Level. This is the level above which adverse effects on health and quality of life can be detected.
- 2.3 The NPSE extends these to the concept of a
 - SOAEL Significant Observed Adverse Effect Level. This is the level above which significant adverse effects on health and quality of life occur.
- 2.4 The first aim of the NPSE states that significant adverse effects on health and quality of life should be avoided while also taking into account the guiding principles of sustainable development. The NPSE states that it is not possible to have a single objective noise-based measure that defines SOAEL that is applicable to all sources of noise in all situations. Consequently, the SOAEL is likely to be different for different noise sources, for different receptors and at different times. The NPSE acknowledges that further research is required to increase understanding of what may constitute a significant adverse impact on health and quality of life from noise.
- 2.5 The second aim of the NPSE refers to the situation where the impact lies somewhere between LOAEL and SOAEL. It requires that all reasonable steps should be taken to mitigate and minimise adverse effects on health and quality of life while also taking into account the guiding principles of sustainable development. This does not mean that such adverse effects cannot occur.

2.6 The adverse effect levels are described in more detail in the DCLG Planning Practice Guidance as follows:

At the lowest extreme, when noise is not noticeable, there is by definition no effect. As the noise exposure increases, it will cross the no observed effect level as it becomes noticeable. However, the noise has no adverse effect so long as the exposure is such that it does not cause any change in behaviour or attitude. The noise can slightly affect the acoustic character of an area but not to the extent there is a perceived change in quality of life. If the noise exposure is at this level no specific measures are required to manage the acoustic environment.

As the exposure increases further, it crosses the lowest observed adverse effect level boundary above which the noise starts to cause small changes in behaviour and attitude, for example, having to turn up the volume on the television or needing to speak more loudly to be heard. The noise therefore starts to have an adverse effect and consideration needs to be given to mitigating and minimising those effects (taking account of the economic and social benefits being derived from the activity causing the noise).

Increasing noise exposure will at some point cause the significant observed adverse effect level boundary to be crossed. Above this level the noise causes a material change in behaviour such as keeping windows closed for most of the time or avoiding certain activities during periods when the noise is present. If the exposure is above this level the planning process should be used to avoid this effect occurring, by use of appropriate mitigation such as by altering the design and layout. Such decisions must be made taking account of the economic and social benefit of the activity causing the noise, but it is undesirable for such exposure to be caused.

At the highest extreme, noise exposure would cause extensive and sustained changes in behaviour without an ability to mitigate the effect of noise. The impacts on health and quality of life are such that regardless of the benefits of the activity causing the noise, this situation should be prevented from occurring.

2.7 The DCLG Planning Practice Guidance provides the following table which summarises the noise exposure hierarchy, based on the likely average response.

Perception	Examples of Outcomes	Increasing Effect Level	Action
Not noticeable	No Effect	No Observed Effect	No specific measures required
Noticeable and not intrusive	Noise can be heard, but does not cause any change in behaviour or attitude. Can slightly affect the acoustic character of the area but not such that there is a perceived change in the quality of life.	No Observed Adverse Effect	No specific measures required
		Lowest Observed Adverse Effect Level	
Noticeable and intrusive	Noise can be heard and causes small changes in behaviour and/or attitude, e.g. turning up volume of television; speaking more loudly; where there is no alternative ventilation, having to close windows for some of the time because of the noise. Potential for some reported sleep disturbance. Affects the acoustic character of the area such that there is a perceived change in the quality of life.	Observed Adverse Effect	Mitigate and reduce to a minimum
		Significant Observed Adverse Effect Level	
Noticeable and disruptive	The noise causes a material change in behaviour and/or attitude, e.g. avoiding certain activities during periods of intrusion; where there is no alternative ventilation, having to keep windows closed most of the time because of the noise. Potential for sleep disturbance resulting in difficulty in getting to sleep, premature awakening and difficulty in getting back to sleep. Quality of life diminished due to change in acoustic character of the area.	Significant Observed Adverse Effect	Avoid
Noticeable and very disruptive	Extensive and regular changes in behaviour and/or an inability to mitigate effect of noise leading to psychological stress or physiological effects, e.g. regular sleep deprivation/awakening; loss of appetite, significant, medically definable harm, e.g. auditory and non-auditory	Unacceptable Adverse Effect	Prevent

3. WORLD HEALTH ORGANISATION (WHO) GUIDELINES

- 3.1 The 1999 WHO "Guidelines for Community Noise" recommend noise levels indoors of 35 dB LAeq, 16 hour during the day to prevent moderate annoyance, and 30 dB LAeq, 8 hours in bedrooms at night to avoid sleep disturbance. The guidelines also note that, for noise which is not continuous at night, it is important to limit the number of noise events exceeding 45 dB LAmax, fast since sleep disturbance from intermittent noise events increases with the maximum level. Even if the total equivalent level (LAeq) is fairly low, the number of noise events with a high maximum sound pressure level will affect sleep.
- 3.2 The guidelines assume the noise reduction through a bedroom window that is open for ventilation will be 15 dB, and consequently set guidelines for noise levels outside an open bedroom window of 45 dB L_{Aeq, 8 hour}, with intermittent noise events not exceeding 60 dB L_{Amax,fast}.

BRITISH STANDARD BS 8233: 2014

- 4.1 British Standard BS 8233 gives recommendations for the control of noise in and around buildings, and suggests appropriate limits and criteria for different situations. The criteria and limits are intended to guide the design of new buildings, and refurbished buildings undergoing a change of use.
- 4.2 It sets similar internal noise guidelines to the World Health Organisation, i.e. 35 dB L_{Aeq, 16 hour} for the daytime (living rooms and bedrooms) and 30 dB L_{Aeq, 8 hour} at night (bedrooms). For dining rooms a higher guideline value of 40 dB L_{Aeq, 16 hour} is set. Where development is considered necessary or desirable, despite external noise levels above WHO guidelines, the internal target levels may be relaxed by up to 5 dB and reasonable internal conditions still achieved.
- 4.3 BS 8233 notes that regular individual noise events (for example passing trains) can cause sleep disturbance and may require a guideline value in terms of SEL or L_{Amax,fast} depending on the character and number of events at night.
- 4.4 If relying on closed windows to meet the guide values, there needs to be appropriate alternative ventilation that does not compromise the facade insulation or the resulting noise level.
- 4.5 For traditional external areas that are used for amenity space, such as gardens and patios, according to BS 8233 it is desirable that the external noise level does not exceed 50 dB L_{Aeq}, with an upper guideline value of 55 dB L_{Aeq} which would be acceptable in noisier environments. However, it is also recognized that these guideline values are not achievable in all circumstances where development might be desirable. In higher noise areas, such as city centres or urban areas adjoining the strategic transport network, a compromise between elevated noise levels and other factors, such as the convenience of living in these locations or making efficient use of land resources to ensure development needs can be met, might be warranted. In such a situation, development should be designed to achieve the lowest practicable levels in these external amenity spaces, but should not be prohibited.

5. GROUND VIBRATION CRITERIA

5.1 Guidelines for the measurement and assessment of groundborne noise and vibration published by the Association of Noise Consultants (ANC) in 2001, and revised in 2012, have been followed for this assessment. They include reference to BS 6472: 2008 which is the British Standard concerned with the likelihood of complaints due to groundborne vibration affecting residential buildings. BS 6472 defines levels of vibration dose value VDV, reaching the occupants of a building, at which there is a low probability of adverse comment as follows:

Day 7 am to 11 pm 0.2 to 0.4 ms^{-1.75} VDV Night 11 pm to 7 am 0.1 to 0.2 ms^{-1.75} VDV

5.2 Excitation of a building structure by groundborne vibration will also cause noise to be radiated inside a building (this is normally referred to as groundborne noise). The assessment of adverse comment in BS 6472 does not take account of this, so a separate consideration of this effect is needed. There are no relevant UK or international standards, but recent major railway infrastructure projects (the Jubilee Line extension, Thameslink, HS1 and Crossrail) have all adopted a design criterion for groundborne noise in residential properties of 40 dB L_{Amax, slow}.

6. ProPG: PLANNING AND NOISE

- Professional practice guidance on planning and noise was published jointly by the Association of Noise Consultants, the Institute of Acoustics and the Chartered Institute of Environmental Health in May 2017. It has been produced to provide practitioners with guidance on a recommended approach to the management of noise within the planning system in England, where new residential development is exposed to noise that is predominantly from transport sources.
- 6.2 The recommended approach has two stages. The first is an initial risk assessment of the proposed development site. The second is a full assessment taking in the following elements:
 - Element 1 Good Acoustic Design Process
 - Element 2 Internal Noise Level Assessment
 - Element 3 External amenity area noise assessment
 - Element 4 Assessment of other relevant issues
- 6.3 The process leads to a choice of one of four possible recommendations which are to grant without conditions, to grant with conditions, to refuse due to significant adverse effects unless there are other over-riding planning reasons to grant permission, or to prevent due to unacceptable adverse effects.
- 6.4 The approach is underpinned by the preparation of an Acoustic Design Statement, which is set out in the following sections of this report.

7. SITE SURVEY – AIRBORNE NOISE

- 7.1 A survey has been carried out of the noise levels at the site caused by the passing trains, over a 24 hour period commencing at noon on Monday 26th November 2018. Weather conditions were suitable, being cloudy with a light wind of less than 10 mph from the north.
- 7.2 The measurement position was at the edge of the roof of one of the garages currently situated on the site, as marked on the site plan in Figure 1. This happens to be one of the garages which is to remain under the proposed scheme, chosen because it was not in use. It is a similar distance from the railway as the garages which are to be replaced by housing. A list of instrumentation used in the survey is at Appendix 1. The equipment has its calibration checked annually, traceable to national reference standards.
- 7.3 The L_{Aeq} noise levels were measured on an hour-by-hour basis and are listed in Table 1. The hourly L_{Aeq} noise levels have been used to calculate the overall day (7 a.m. to 11 p.m.) and night (11 p.m. to 7 a.m.) L_{Aeq} noise levels. Additional data is listed stating the instantaneous maximum noise levels (L_{Amax, fast}) and the statistical noise levels L_{A10}, L_{A50} and L_{A90} (respectively the values exceeded for 10%, 50% and 90% of the time) for each hour. Also, in Figures 2a to 2c the instantaneous maximum noise levels L_{Amax, fast} are plotted second by second for the night time.
- 7.4 At the measurement position the free field daytime noise level is 69.8 dB L_{Aeq, 16 hour} and the free field noise level at night is 65.6 dB L_{Aeq, 8 hour}.
- According to the ProPG guidance the assessment of the L_{Amax, fast} noise levels affecting bedrooms at night should be based on the level not exceeded more than ten times in a night. From Figures 2a to 2c it is apparent that this is 90 dB L_{Amax, fast} free field at the measurement position.
- 7.6 These airborne noise levels are high enough to require mitigation, which is considered in section 9 of this report.

8. SITE SURVEY – GROUND VIBRATION

- 8.1 Vibration levels were measured on the floor of the same garage that was used for the noise survey (see Figure 1). The vibration sensor (accelerometer) was stud-mounted to a steel block which was in turn secured with Araldite adhesive to the concrete garage floor. It was located alongside the back wall of the garage, i.e. the wall nearest the railway.
- Weighted acceleration levels (b and d weightings as defined in BS 6472) were measured in three mutually perpendicular planes, using a high sensitivity triaxial accelerometer stud-mounted onto a steel block, attached by adhesive to an existing concrete ground slab. The instrumentation is listed at Appendix 1. It measures the actual vibration dose vales VDV_b and VDV_d as defined in the current edition of the standard by filtering and integration of the vibration signal, as distinct from using estimation methods which were permitted by past editions of the standard.

- 8.3 The vibration dose value (VDV) was measured for individual trains as they passed. The total VDV for the whole day and night periods has then been calculated by taking the VDV for each train and factoring it up according to the number of trains passing in the full day and night periods. The numbers of trains have been counted from the detailed second by second records from the noise survey.
- The vibration dose values for each train that was measured (taking the highest of the three measurement directions), and the calculation of the overall vibration dose values for the whole day and night periods, are set out in Table 1. The overall vibration dose values are 0.118 m/s^{1.75} VDV during the day and 0.075 m/s^{1.75} VDV during the night. These are just short of the levels at which BS 6472 indicates a low probability of adverse comment, which are 0.2 m/s^{1.75} VDV during the day and 0.1 m/s^{1.75} VDV during the night.
- 8.5 These calculations of vibration dose value are based on the measured vibration on the garage floor, at the closest position of the proposed buildings to the railway. A masonry building would have greater mass and therefore would vibrate less than the garage floor that was measured. Also the building's exposure to vibration will be lower at the parts of its foundations that are further from the track than the measurement position. Offset against this there will be amplification due to resonances in the building structure which can add around 5 dB for a well-damped masonry construction, for the vibration reaching the internal floors of the building. So on balance the measured ground vibration values are representative of the vibration expected in the building but with some uncertainty introduced by the possible variations of the soil / foundation interaction and building response.
- 8.6 Groundborne noise levels were predicted by integrating the vibration signal to give vibration velocity, then A-weighting the signal, and finally applying the empirical formula taken from the ANC guidelines:

$$L_p = L_v - 32 \text{ dB}$$

where L_p is the sound pressure level and L_v is the rms vibration velocity in dB relative to 10^{-9} m/s. The resulting values are included in Table 2.

8.7 The groundborne noise levels were typically 39 to 46 dB L_{Amax, slow} for most trains. The two worst trains out of the 32 that were measured had levels just above 50 dB L_{Amax, slow}. It is apparent that the 40 dB L_{Amax, slow} design criterion for groundborne noise at night will be exceeded by most trains. This is high enough to require mitigation, which is considered in section 10 of this report.

9. MITIGATION MEASURES – AIRBORNE NOISE

9.1 External noise levels in the garden / amenity areas to the sides of the proposed houses have been calculated using Soundplan, which is proprietary computer software for calculating noise transmission implementing the Department for Transport "Calculation of Railway Noise 1995" method. The computer model has been calibrated to correspond with the measured noise level in the site survey, and then extrapolates that value across the full site taking into account the

- shielding effect of the proposed buildings, and the proposed wall along the boundary of each garden to the railway.
- 9.2 It is proposed that each garden wall to the railway will be 2.5 metres high, and that it will be continued along the east boundary of the site at 2 metres high as far as the front elevation of the existing neighbouring house.
- 9.3 The result of this calculation is at Figure 3. The proposed barriers achieve noise levels that comply with the 55 dB L_{Aeq, 16 hour} upper guideline value for garden / amenity areas over more than half of the garden of each house. Only the rearmost part of the garden nearest the railway exceeds the criterion, by no more than 2 dB.
- 9.4 With regard to internal noise, the design targets set by British Standard BS 8233:2014 and the WHO guidelines depend on the use of the room are summarised as follows:

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35 dB L<sub>Aeq, 16 hour</sub> daytime in living rooms and bedrooms
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- 40 dB L_{Aeq, 16 hour} daytime in dining rooms
- 30 dB LAeq, 8 hour and 45 dB LAmax, fast in bedrooms at night
- 9.5 The external daytime L_{Aeq, 16 hour} noise levels at the façades of the houses, at ground and first floor window height, have been calculated using the Soundplan model and are shown in Figure 4. The L_{Aeq, 8 hour} noise levels at night will be 4.2 dB lower than these values. Instantaneous maximum L_{Amax, fast} noise levels at night have also been calculated, for the first floor window height, and these are shown in Figure 5.
- 9.6 The houses have been designed without any windows on the façade directly facing the railway. The highest noise level at a noise-sensitive window is the bedroom 2 window in Plots 1 to 4 with a sideways aspect to the railway, where the noise level is in the range 67.8 to 68.2 dB L_{Aeq, 16 hour}.
- 9.7 Table 3 indicates how the required sound insulation might be achieved for the living room of Plot 4 (the others are similar). The glazed doors to the garden are quite well shielded by the rear garden wall, and as a result standard double glazing is adequate.
- 9.8 Tables 4a and 4b indicate how the required sound insulation might be achieved for bedroom 2 which is the nearest to the railway in each plot. The calculation uses Plot 4 as an example and Plots 1 to 3 are similar. Plot 5 has no window at the side so is less critical for noise. The requirements are driven by the 45 dB L_{Amax, fast} criterion, rather than 30 dB L_{Aeq, 8 hour} which is less stringent in the circumstances at this site.
- 9.9 For bedroom 2 the following indicative measures are arrived at:
 - An acoustic grade of glazing for the side window comprising a Pilkington Optiphon unit of 8.8 mm Optiphon and 12.8 mm Pilkington Optiphon separated by a 16 mm argon gap.
 A data sheet for Pilkington Optiphon is at Appendix 3.
 - An acoustic lining such as Gyproc GypLyner IWL to the rear external cavity wall.

- For the roof and ceiling above the bedroom, a ceiling comprising a triple layer of 15 mm Gyproc SoundBloc or other similar high-density plasterboard with staggered joints, at least 100mm of mineral wool laid above the ceiling, and a tiled roof.
- 9.10 The noise from the railway is such that all the windows of living rooms and bedrooms need to be closed, to achieve the WHO guideline for the noise level outside an open bedroom window at night. So a ventilation system is required that does not rely on opening windows. This could be either System 3 (MEV mechanical extract ventilation) or System 4 (MVHR mechanical ventilation with heat recovery) in Approved Document F of the Building Regulations.
- 9.11 MEV has continuously running low rate fan extraction from kitchens and bathrooms, with higher speeds selectable by the residents as required. Intake air is drawn through passive ventilation slots normally of size 2500 mm² in the window frames of each living room and bedroom. These ventilation slots will need to be in the front windows of each room, not the side or the rear facing the railway. The ingress of sound through these slots is included in the sound insulation calculations of Tables 3, 4a and 4b.
- 9.12 MVHR has separate supply and extract fans both contained within a loft or cupboard-mounted unit which includes a heat exchanger, to transfer warmth from the extracted air to the incoming air. The heat exchanger is bypassed in summer when unheated incoming air is desirable. The extraction is ducted from the kitchen and bathrooms, and the incoming air is ducted to the living rooms and bedrooms. Normally silencers are need in the intake ducts to control the level of fan noise reaching the living rooms and bedrooms. Some manufacturers such as Nuaire (see Appendix 3) offer systems that have the silencers built-in.

10. MITIGATION MEASURES – GROUND VIBRATION

- 10.1 Most of the trains passing at night, of which there were 43 between 23:00 and 07:00 hours during the survey, are likely to cause groundborne noise levels above the 40 dB L_{Amax,slow} design criterion with the worst case predicted to exceed this by just over 10 dB. This would be likely to cause sleep disturbance and it is therefore necessary to isolate the building from the ground vibration by supporting it on resilient bearings.
- 10.2 The requirement for this mitigation also comes about to a lesser extent by the analysis of vibration dose value in the building. The measured values are just short of the level at which adverse comment might be triggered, but with some uncertainty introduced by the possible variations of the soil / foundation interaction and building response. The vibration dose value alone would be marginal for requiring the use of resilient structural bearings but in combination with the L_{Amax, slow} values at night the need is clear.
- 10.3 The isolation of buildings from ground vibration has been used as a construction method for about 40 years. The selection of elastomeric bearings for vibration isolation of buildings was formalised by a British Standard, BS 6177, as long ago as 1982. It is a well-established technique. Tico CV/M structural bearings are suited to this type of application, and manufacturer's data is reproduced at Appendix 4 of this report.

- On the fifth page of the Tico data sheets there is a graph showing the transmissibility of the CV/M bearings. This graph is the result of analysing the combination of a mass (i.e. the building) sitting on a spring (the resilient structural bearing) as a simple single-degree-of-freedom vibration system and serves to illustrate the principles behind vibration isolation.
- 10.5 The natural frequency F_n of the building on its resilient bearings is determined by the relationship

$$F_n = \frac{1}{2\pi} \sqrt{k/m}$$

where k is the stiffness of the bearing and m is the mass of the building. Typically in a case of railway vibration the bearings will be selected to give a natural frequency F_n of about 15 Hz.

10.6 The ground vibration measured at this site peaked at frequencies around 30 to 50 Hz. At this vibration frequency an isolation system with a 15 Hz natural frequency will, from the single-degree-of-freedom model, attenuate the vibration by 10 to 20 dB. This amount of isolation would bring the groundborne noise inside the building to within the 40 dB L_{Amax,slow} design criterion.

11. SUMMARY

- 11.1 The railway noise and vibration levels affecting the proposed building are sufficiently high that mitigation is required. The anticipated mitigation measures comprise a 2.5 metre solid wall at the rear of each garden to the railway, a 2 metre wall at the east boundary, an acoustic grade of glazing for bedroom windows with a sideways aspect to the railway (none directly face it), an acoustic lining to the bedroom walls on the railway side of the building, and an acoustic grade of roof / ceiling above the top floor rooms. Mechanical ventilation is required as the sound insulation scheme relies on windows being closed. If this includes passive intake ventilation slots they shall be at the front of the building facing away from the railway.
- 11.2 With regard to vibration, the building needs to be isolated from the ground using resilient structural bearings.
- 11.3 It is concluded that, subject to these mitigation measures which could be secured by planning conditions, the railway noise and vibration levels would be acceptable for the proposed residential development.

FIGURE 1: Site location plan, and measurement position for noise and vibration

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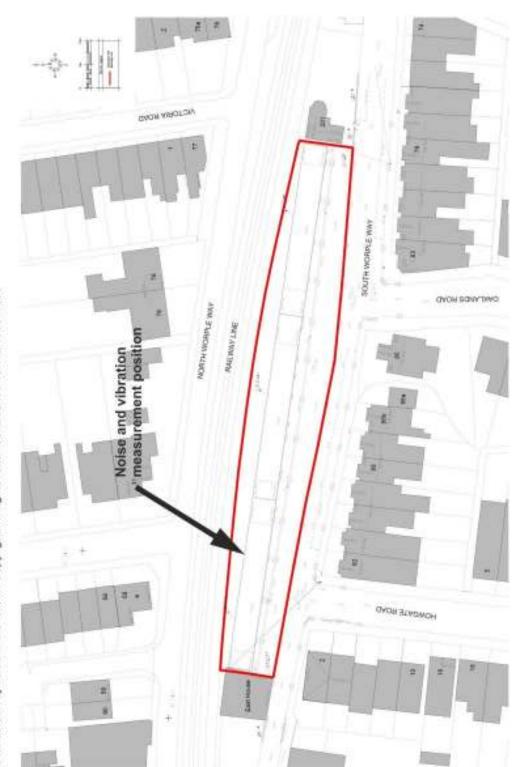
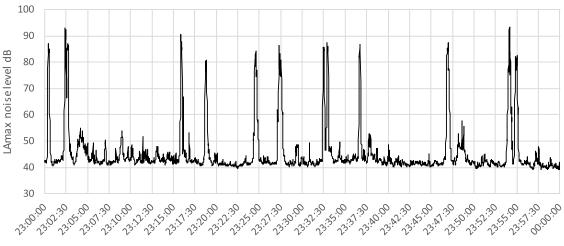
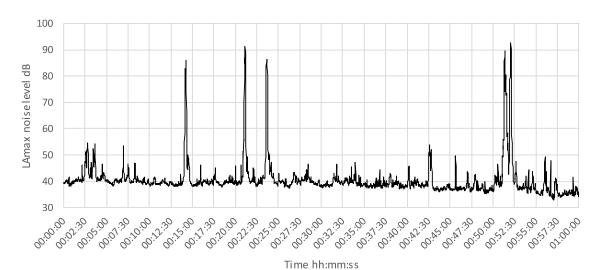
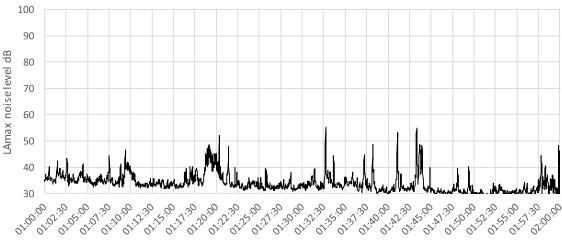


FIGURE 2a: Night LAmax noise levels



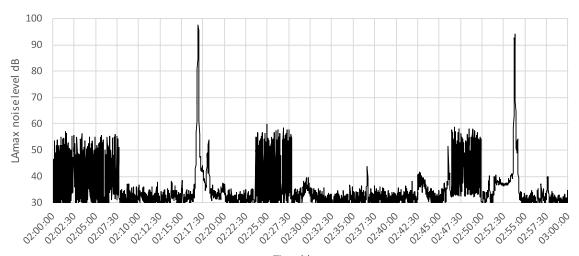
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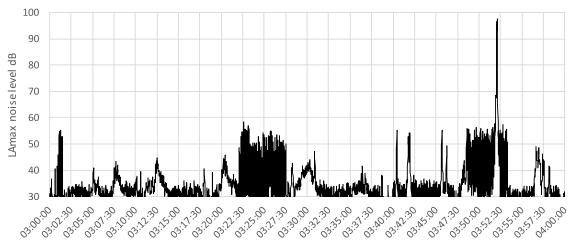


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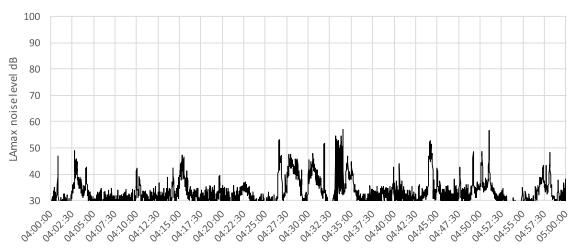
FIGURE 2b: Night LAmax noise levels



Time hh:mm:ss

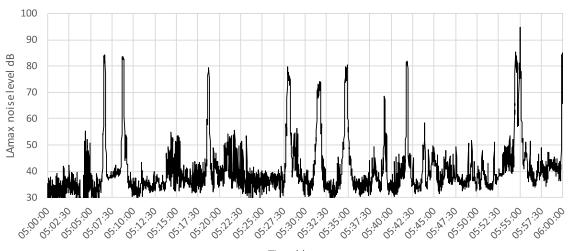


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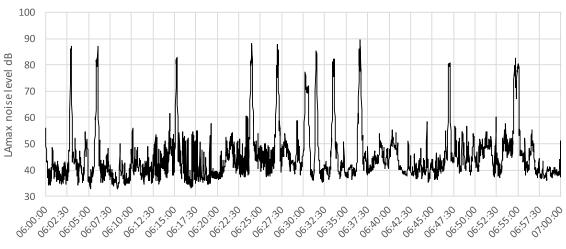


Time hh:mm:ss

FIGURE 2c: Night LAmax noise levels



Time hh:mm:ss



Time hh:mm:ss



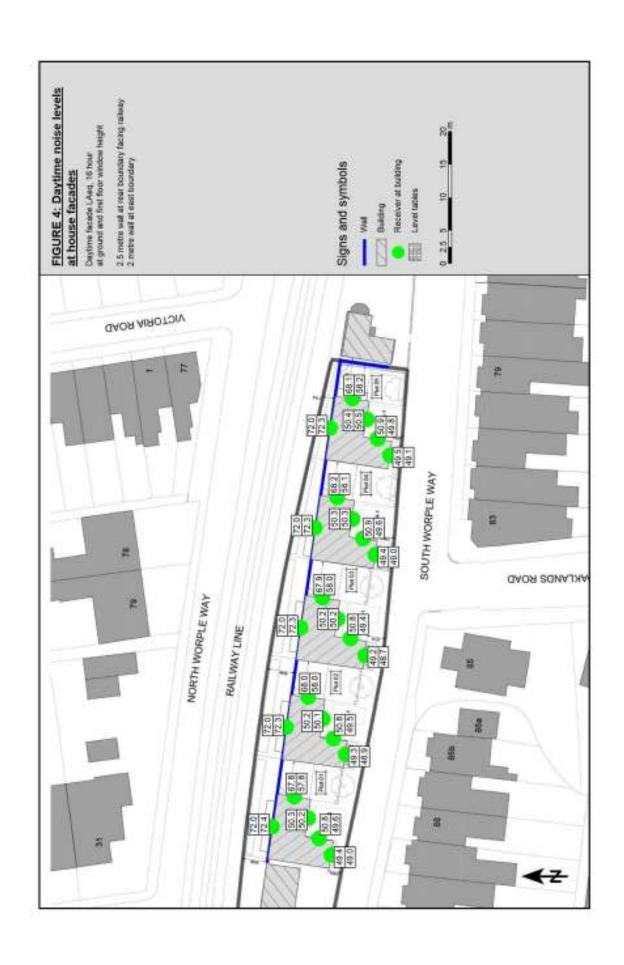




TABLE 1: Railway noise measurements

Date	Start time (hh:mm)	LAeq dB	LAmax dB	LA10 dB	LA50 dB	LA90 dB
26-Nov-18	12:00	69.0	94.1	60.0	50.0	46.9
26-Nov-18	13:00	69.5	100.8	59.0	50.3	46.9
26-Nov-18	14:00	65.6	88.8	54.9	49.7	46.0
26-Nov-18	15:00	70.2	93.5	58.7	50.0	47.3
26-Nov-18	16:00	70.0	93.6	57.7	48.6	45.4
26-Nov-18	17:00	71.2	92.5	64.9	48.7	45.7
26-Nov-18	18:00	70.5	92.7	65.1	48.5	45.4
26-Nov-18	19:00	71.8	97.4	61.0	46.8	43.9
26-Nov-18	20:00	69.2	90.7	57.0	45.2	41.7
26-Nov-18	21:00	68.5	91.1	58.0	45.6	41.8
26-Nov-18	22:00	71.5	104.3	60.6	45.7	42.0
26-Nov-18	23:00	69.4	93.5	49.5	41.7	40.2
27-Nov-18	00:00	65.3	92.6	42.3	38.7	36.1
27-Nov-18	01:00	35.0	55.4	36.8	32.5	29.8
27-Nov-18	02:00	67.2	97.7	40.3	30.7	28.0
27-Nov-18	03:00	65.6	97.7	39.5	30.2	26.3
27-Nov-18	04:00	35.7	57.2	37.9	30.0	26.2
27-Nov-18	05:00	65.3	94.9	47.6	35.7	31.0
27-Nov-18	06:00	66.4	89.4	52.1	40.4	35.9
27-Nov-18	07:00	69.4	93.5	61.4	44.8	39.5
27-Nov-18	08:00	69.7	88.4	70.0	50.1	44.3
27-Nov-18	09:00	67.8	88.3	58.9	47.4	42.9
27-Nov-18	10:00	69.0	97.2	59.5	48.9	44.8
27-Nov-18	11:00	70.2	95.1	60.6	49.6	46.2

Overall LAeq values

Day 07:00 to 23:00 69.8 Night 23:00 to 07:00 65.6

TABLE 2: Vibration from trains

Time Comments	<u>VDV</u>	<u>Groundborne</u>
	ms ^{-1.75}	noise dB(A)
1146 2 trains	0.0217	44.0
1148	0.0185	42.7
1154 2 trains	0.0187	41.5
1200	0.0211	38.8
1209	0.0295	43.6
1213	0.0319	46.4
1216	0.0129	41.3
1217	0.0369	46.1
1221	0.0277	42.7
1224	0.0247	39.3
1229	0.0344	47.0
1230	0.0339	44.0
1241	0.0274	44.1
1249	0.0198	42.0
1251	0.0265	39.6
1252	0.0388	50.1
1255	0.0145	36.7
1259	0.0161	41.4
1300	0.0216	40.2
1309	0.0510	50.8
1311	0.0339	48.3
1317	0.0271	43.0
1319	0.0195	40.3
1321	0.0340	46.5
1324	0.0262	44.9
1327 2 trains	0.0201	41.9
1330	0.0174	39.3
1345	0.0282	40.2
1354	0.0124	34.8
Vibration per train		
Average VDV per train	0.0292	
Average VDV per train	0.0232	
Overall vibration day		
Total VDV (269 trains)	0.118	
Overall vibration night		
Total VDV (43 trains)	0.075	

TABLE 3: Sound Insulation Calculation - living room LAeq day

Based on BS 8233:2014 Table G.2

Input data is in bold text, standard reference data in plain text, calculated values in italics

Non frequency-dependent data

	Term	Value m²
Rear facade area	S_f	8.3
Side façade area		9.9
Front glazed area	S_{wi}	2.4
Side glazed area		4.8
S _f - S _{wi} rear	S_{ew}	8.3
S _f - S _{wi} side		5.1
Area of roof/ceiling	S_{rr}	15.5
$S_f + S_{rr}$	S	33.7
Receiving room volume	V	35.6
Reference absorption area	A_0	10

Frequency-dependent data and calculations

	Term from	Ref.	0	ctave bar	nd centre	frequen	су
	equation	letter	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz
External free field noise level at rear	$L_{Aeq,ff}$	Α	67.2	66.2	67.1	65.4	61.6
Front ventilator 2500 mm ²		В	0.00000	0.00000	0.00000	0.00000	0.00000
Sound reduction index - front glazing	R _{wi}		20	18	28	38	34
Additional screening	G P		22	22	22	22	22
6/16/6 standard double glazing	$\frac{S_{wi}}{S} 10^{\frac{-R_{wi}}{10}}$	C1	0.00000	0.00001	0.00000	0.00000	0.00000
Sound reduction index - side glazing	R _{wi}		20	18	28	38	34
Additional screening	G		14.2	14.2	14.2	14.2	14.2
6/16/6 standard double glazing	$\frac{S_{wi}}{S} 10^{\frac{-R_{wi}}{10}}$	C2	0.00005	0.00009	0.00001	0.00000	0.00000
Sound reduction index - rear wall	R _{ew}		35	41	49	58	67
Standard cavity masonry	$\frac{S_{ew}}{S} 10^{\frac{-R_{ew}}{10}}$	D1	0.00008	0.00002	0.00000	0.00000	0.00000
Sound reduction index - side wall	R _{ew}		35	41	49	58	67
Additional screening			14.2	14.2	14.2	14.2	14.2
Standard cavity masonry	$\frac{S_{ew}}{S} 10^{\frac{-R_{ew}}{10}}$	D2	0.00000	0.00000	0.00000	0.00000	0.00000
Sound reduction index - roof/ceiling	R _{rr}						
Not applicable	$\frac{S_{rr}}{S} \cdot 10^{\frac{-R_{rr}}{10}}$	E					
10 log ₁₀ (B+C1+C2+D1+D2+E)		F	-38.6	-39.4	-48.9	-57.5	-55.4
Receiving room reverberation time	Т		0.5	0.5	0.5	0.5	0.5
Receiving room absorptive area A	0.16 V/T		11.4	11.4	11.4	11.4	11.4
10 log S/A		G	4.7	4.7	4.7	4.7	4.7
$L_{Aeq,2} = A+F+G+3$			36.3	34.5	25.9	15.7	13.9
A-weighting dB			-16.1	-8.6	-3.2	0	1.2
L _{Aeq,2} + A-weighting			20.2	25.9	22.7	15.7	15.1

Overall $L_{Aeq,ff}$ 69.3 Overall $L_{Aeq,2}$ 28.7

TABLE 4a: Sound Insulation Calculation - bedroom 2 LAeq night

Based on BS 8233:2014 Table G.2

Input data is in bold text, standard reference data in plain text, calculated values in italics

Non frequency-dependent data

Term	Value m²
S_f	6.4
	9.9
S_{wi}	1.7
	1.7
S_{ew}	6.4
	8.2
S_{rr}	12.0
S	28.4
V	27.7
A_0	10
	S _f S _{wi} S _{ew} S _{rr} S

Frequency-dependent data and calculations

	Term from	Ref.	Octave band centre frequency				су
	equation	letter	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz
External free field noise level at rear	$L_{Aeq,ff}$	Α	63.0	62	62.9	61.2	57.4
Front ventilator 2500 mm ²		В	0.00000	0.00000	0.00000	0.00000	0.00000
Sound reduction index - front glazing	R _{wi}		20	18	28	38	34
Additional screening			21.7	21.7	21.7	21.7	21.7
6/16/6 standard double glazing	$\frac{S_{wi}}{S} 10^{\frac{-R_{wi}}{10}}$	C1	0.00000	0.00001	0.00000	0.00000	0.00000
Sound reduction index - side glazing	R _{wi}		28	36	45	53	56
Additional screening			3.8	3.8	3.8	3.8	3.8
8.8/16/12.8 Pilkington Optiphon	$\frac{S_{wi}}{S} 10^{\frac{-R_{wi}}{10}}$	C2	0.00004	0.00001	0.00000	0.00000	0.00000
Sound reduction index - rear wall	R _{ew}		42	47	57	65	68
Cavity masonry with inner acoustic lining	$\frac{S_{ew}}{S} \ 10^{\frac{-R_{ew}}{10}}$	D1	0.00001	0.00000	0.00000	0.00000	0.00000
Sound reduction index - side wall	R _{ew}		37	42	52	60	63
Additional screening			3.8	3.8	3.8	3.8	3.8
Standard cavity masonry	$\frac{S_{ew}}{S} \ 10^{\frac{-R_{ew}}{10}}$	D2	0.00002	0.00001	0.00000	0.00000	0.00000
Sound reduction index - roof/ceiling	R _{rr}		34	44	50	55	59
Additional screening			6	6	6	6	6
Tiled roof with 3 x 15mm plasterboard ceiling, mineral wool insulation	$\frac{S_{rr}}{S} 10^{\frac{-R_{rr}}{10}}$	E	0.00004	0.00000	0.00000	0.00000	0.00000
10 log ₁₀ (B+C1+C2+D1+D2+E)		F	-39.0	-45.3	-53.7	-58.8	-59.8
Receiving room reverberation time	Т		0.5	0.5	0.5	0.5	0.5
Receiving room absorptive area A	0.16 V/T		8.9	8.9	8.9	8.9	8.9
10 log S/A		G	5.1	5.1	5.1	5.1	5.1
$L_{Aeq,2} = A+F+G+3$			32.0	24.8	17.3	10.4	<i>5.7</i>
A-weighting dB			-16.1	-8.6	-3.2	0	1.2
L _{Aeq,2} + A-weighting			15.9	16.2	14.1	10.4	6.9

 $\begin{array}{ll} \text{Overall L}_{\text{Aeq,ff}} & \qquad \qquad \textbf{65.1} \\ \text{Overall L}_{\text{Aeq,2}} & \qquad \qquad \textbf{20.9} \\ \end{array}$

TABLE 4b: Sound Insulation Calculation - bedroom 2 LAmax night

Based on BS 8233:2014 Table G.2

Input data is in bold text, standard reference data in plain text, calculated values in italics

Non frequency-dependent data

	Term	Value m²
Rear facade area	S_f	6.4
Side façade area		9.9
Front glazed area	S_{wi}	1.7
Side glazed area		1.7
S _f - S _{wi} rear	S_{ew}	6.4
S _f - S _{wi} side		8.2
Area of roof/ceiling	S_{rr}	12.0
$S_f + S_{rr}$	S	28.4
Receiving room volume	V	27.7
Reference absorption area	A_0	10

Frequency-dependent data and calculations

	Term from	Ref.	Octave band centre frequency				су
	equation	letter	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz
External free field noise level at rear	$L_{Aeq,ff}$	Α	83.8	87.1	88.4	84.4	79.5
Front ventilator 2500 mm ²		В	0.00000	0.00000	0.00000	0.00000	0.00000
Sound reduction index - front glazing	R _{wi}		20	18	28	38	34
Additional screening	g		21.7	21.7	21.7	21.7	21.7
6/16/6 standard double glazing	$\frac{S_{wi}}{S} 10^{\frac{-R_{wi}}{10}}$	C1	0.00000	0.00001	0.00000	0.00000	0.00000
Sound reduction index - side glazing	R _{wi}		28	36	45	53	56
Additional screening	_		3.8	3.8	3.8	3.8	3.8
8.8/16/12.8 Pilkington Optiphon	$\frac{S_{wi}}{S} 10^{\frac{-R_{wi}}{10}}$	C2	0.00004	0.00001	0.00000	0.00000	0.00000
Sound reduction index - rear wall	R _{ew}		42	47	57	65	68
Cavity masonry with inner acoustic lining	$\frac{S_{ew}}{S} 10^{\frac{-R_{ew}}{10}}$	D1	0.00001	0.00000	0.00000	0.00000	0.00000
Sound reduction index - side wall	R _{ew}		37	42	52	60	63
Additional screening			3.8	3.8	3.8	3.8	3.8
Standard cavity masonry	$\frac{S_{ew}}{S} \ 10^{\frac{-R_{ew}}{10}}$	D2	0.00002	0.00001	0.00000	0.00000	0.00000
Sound reduction index - roof/ceiling	R _{rr}		34	44	50	55	59
Additional screening			6	6	6	6	6
Tiled roof with 3 x 15mm plasterboard ceiling, mineral wool insulation	$\frac{S_{rr}}{S} 10^{\frac{-R_{rr}}{10}}$	E	0.00004	0.00000	0.00000	0.00000	0.00000
10 log ₁₀ (B+C1+C2+D1+D2+E)		F	-39.0	-45.3	-53.7	-58.8	-59.8
Receiving room reverberation time	Т		0.5	0.5	0.5	0.5	0.5
Receiving room absorptive area A	0.16 V/T		8.9	8.9	8.9	8.9	8.9
10 log S/A		G	5.1	5.1	5.1	5.1	5.1
$L_{Aeq,2} = A+F+G+3$			52.8	49.9	42.8	33.6	27.8
A-weighting dB			-16.1	-8.6	-3.2	0	1.2
L _{Aeq,2} + A-weighting			36.7	41.3	39.6	33.6	29.0

APPENDIX 1: Instrumentation

Sound level meter - Norsonic NOR 140, serial no. 1403645

Microphone - Norsonic NOR 1225, serial no. 103278, with NOR 1217 weather protection

Acoustic calibrator - Norsonic NOR 1251, serial no. 31230

Accelerometer – PCB high sensitivity triaxial type 356B18, serial no. 72919

Accelerometer calibrator - Bruel & Kjaer type 4294, serial no. 2678037

Computer interface – National Instruments type 9234, serial no. 137EC95

Analysis software - National Instruments Sound & Vibration Measurement Suite version 6

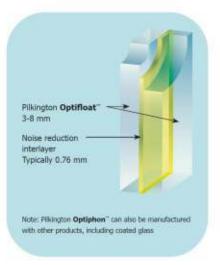
APPENDIX 2: Pilkington Optiphon data sheet

Pilkington **Optiphon**™ Laminated glass for superior noise insulation

Pilkington **Optiphon** is the ideal choice of glass in situations where there is excess noise from road, rail or air traffic, or various other sources, such as factories, nightclubs or neighbours.

Pilkington **Optiphon** is a high quality acoustic laminated glass incorporating a special PVB (PolyVinyl Butyral) interlayer. It offers excellent noise reduction without compromising on light transmittance or impact performance,

The desired acoustic performance can be achieved through combining various thicknesses of glass with a PVB interlayer. With a large variety of product combinations, Pilkington **Optiphon**" offers the opportunity to achieve specific noise reduction requirements.



Benefits

- Special PVB interlayer for enhanced sound insulation performance
- A thinner and lighter glass for the equivalent acoustic performance
- Available in jumbo and LES sizes
- All products achieve safety class 1(B)1 (EN 12600) and are available to meet security classes in accordance with EN 356
- A high acoustic performance can be achieved when used in Insulating Glass Units (IGUs)
- Can also be used to improve noise insulation in a triple glazing construction

As well as reducing intrusive noise, Pilkington **Optiphon**" can be combined with other Pilkington products for a multi-functional glazing solution with additional benefits, such as:

- Thermal insulation with Pilkington K Glass" / Pilkington Optitherm" (coating in position 3 in IGU)
- Solar control with Pilkington Suncool™ (coating in position 2 in IGU)
- Self-cleaning with Pilkington Activ[™] (coating in position 1 in IGU)



Sound insulation data for Pilkington Optiphon™

					Sound re	eduction	index (dB)			
Glass		Octaveba	nd Cent	re Freque	ency (Hz)	R., (C; C,)	R.,	R _v +C	R _w +C _w
	125	250	500	1000	2000	4000	K _W (C; C _W)	P _e	K _W +C	K _W +C _U
Single glazing										
6.8 mm Pilkington Optiphon	22	26	31	37	40	40	36 (-1; -4)	36	35	32
8.8 mm Pilkington Optiphon*	27	29	34	38	40	43	37 (0; -2)	37	37	35
10.8 mm Pilkington Optiphon	26	30	35	39	40	46	38 (-1; -3)	38	37	35
12.8 mm Pilkington Optiphon "	29	32	36	41	42	51	40 (-1; -3)	40	39	37
16.8 mm Pilkington Optiphon	31	33	38	41	43	54	41 (-1; -3)	41	40	38
Insulating glass units										
6 mm / 16 mm argon / 6.8 mm Pilkington Optiphon	21	28	37	48	48	54	40 (-2; -6)	40	38	34
6 mm / 16 mm argon / 8.8 mm Pilkington Optiphon	25	27	38	48	47	55	41 (-2; -6)	41	39	35
8 mm / 16 mm argon / 8.8 mm Pilkington Optiphon	21	30	39	47	50	55	42 (-3; -8)	42	39	34
10 mm / 16 mm argon / 8.8 mm Pilkington Optiphon	28	31	42	45	50	58	44 (-2; -6)	44	42	38
10 mm / 20 mm argon / 8.8 mm Pilkington Optiphon	28	36	43	47	49	58	46 (-2; -6)	46	44	40
8.8 mm Pilkington Optiphon / 16 mm argon / 12.8 mm Pilkington Optiphon	28	36	45	53	56	64	48 (-2; -7)	48	46	41
10.8 mm Pilkington Optiphon / 24 mm argon / 16.8 mm Pilkington Optiphon	35	41	48	53	55	65	52 (-2; -6)	52	50	46
12.8 mm Pilkington Optiphon " / 20 mm argon / 16.8 mm Pilkington Optiphon "	35	45	49	50	54	65	51 (-1; -4)	51	50	47

Measurements undertaken in accordance with BS EN ISO 10140 and Rw (C; C_o) determined in accordance with BS EN ISO 717-1.

For glass combinations to achieve an R_e value higher than 52 dB, please contact us for more details.

For insulating glass units, there is little difference in the sound insulation for cavity widths in the range 6 to 16 mm.

To calculate performance data for Pilkington products, please use our Spectrum online calculator at https://spectrum.pilkington.com/

MRXBOXAB-ECO3 MRXBOX-ECO3

MRXBOX-ECO3

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The MRXBOXAB-ECO3 has been designed



with automatic 100% bypass as listed on the SAP Product Characteristics Database (PCDB).

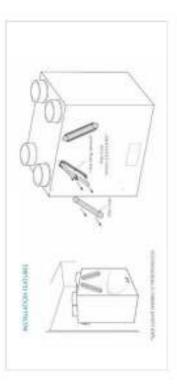
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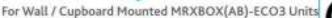
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MRXBOX-SIL3 (Silencer) MRXBOX-FF3 (First Fix Plenum Chamber) Acoustic Solution System



Installation and Maintenance



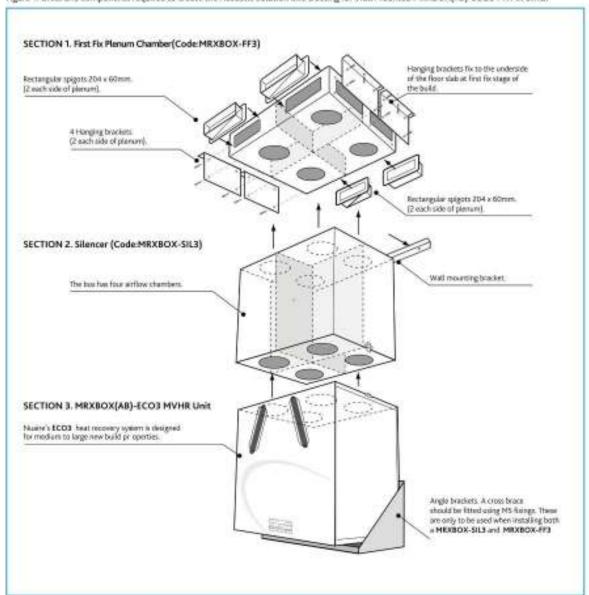
1.0 Introduction

Nuaires First Fix and Acoustic Solution system is designed to not only significantly reduce noise but to improve the installation when wall or cupboard mounting the MRXBOX(AB)-ECO3 MVHR Units.

Offering a complete MVHR acoustic and first fix solution to overcome both noise and ease the installation of heat recovery units. Nuaires system addresses both duct and breakout noise; provides an aesthetically pleasing cupboard installation for the home occupant and reduces installation errors and time.

Note: Information shown refers to complete system, not all parts will be relevant if part of system is fitted.

Figure 1. Units and components required to create the Acoustic Solution and Ducting for Wall Mounted MRXBOX(AB)-ECO3 MVHR Units.



nuaire.co.uk 029 2085 8400 13, 03, 17, Leaflet Number 671801

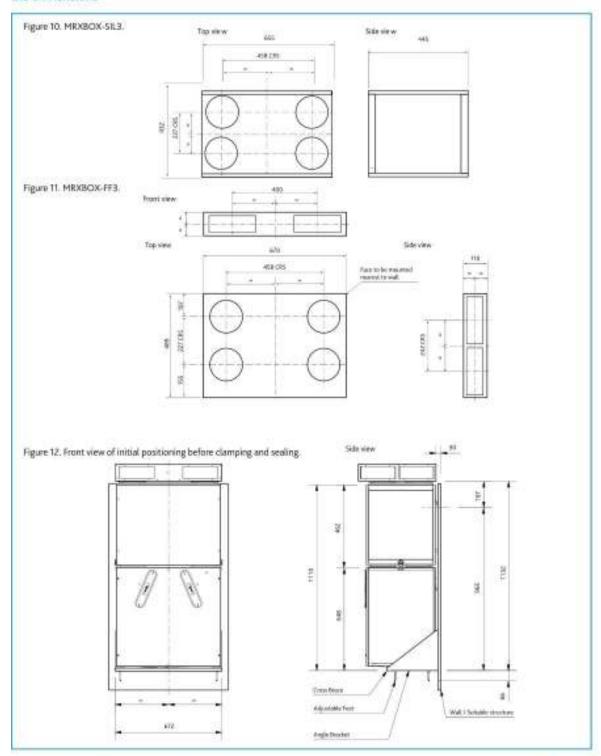


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Installation and Maintenance

Acoustic Solution System for MRXBOX(AB)-ECO3

3.0 Dimensions



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Silencer Corrections

Sit. Corrections	Open Irset	-B	-10	.9	-10	-22	-24	-16	-13
	Open Outlet	-11	-10	9	-14	-23	-26	-20	-15
	Breakout	0	0	0	0	D	0	0	0

FF Connections	Open Inlet.	-4	-7	-5	-6	-7	-7	-6	-4
	Open Outlet	-8	-5	-6.	-T.	-1	er.	6	-6:
	Breakout	0	0	0	0	0	0	0	0

FF+SIL Corrections	Open triet	-12	20	-15	-16	-22	-24	-19	-16
	Open Outlet	-18	-18	-18	-25	-30	35	-28	-26
	Breakout	0	0	0	0	0	0	0	0

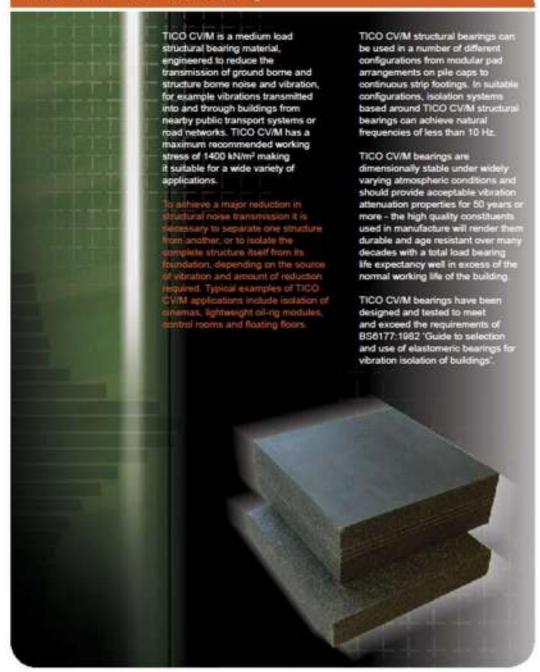
APPENDIX 4: Tico CV/M Structural Bearings data sheet





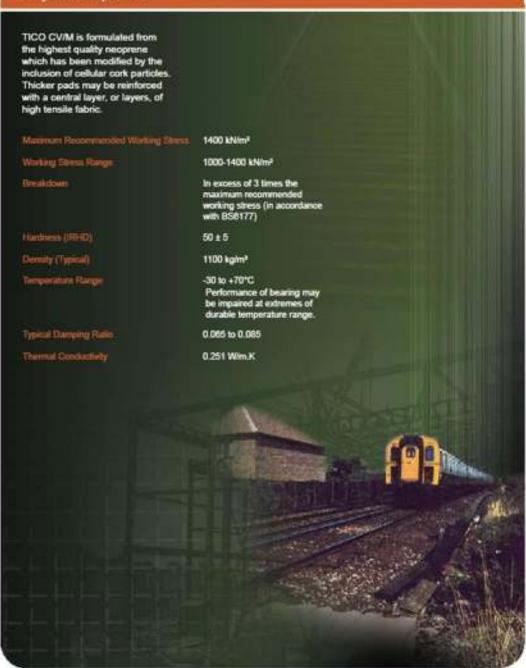


TICO CV/M - Medium Stress Bearing

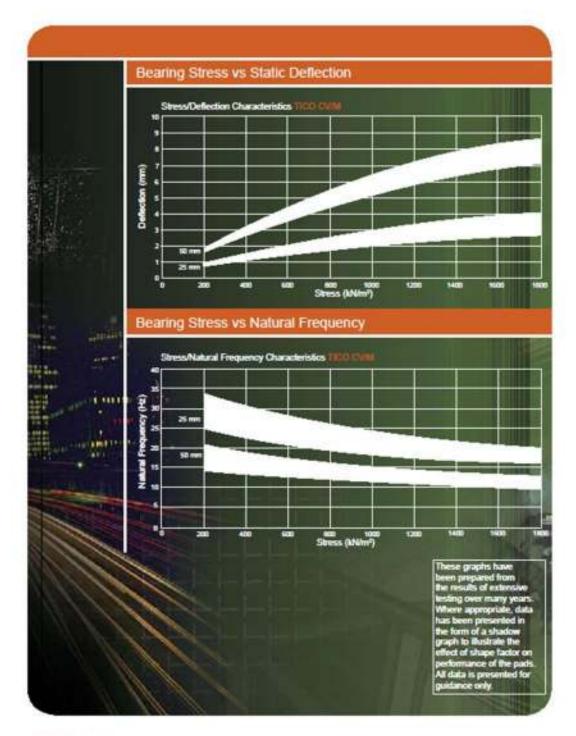




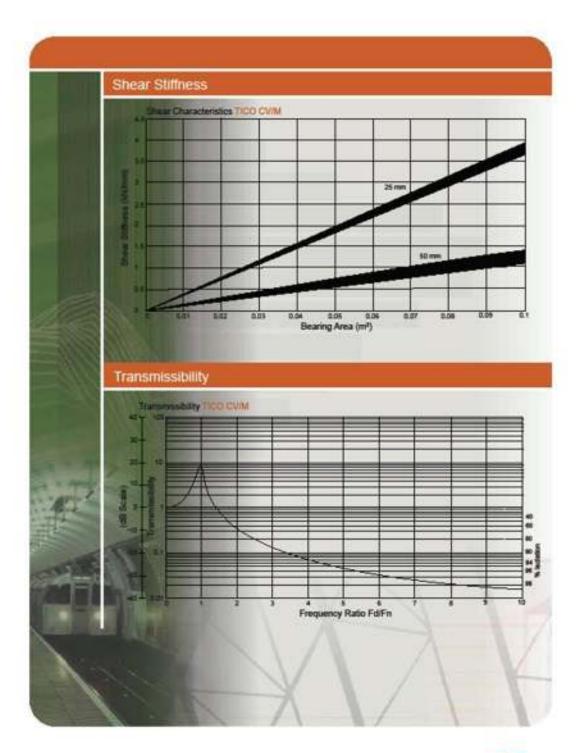
Physical Properties













Design Considerations

Because of the wide range of applications for which TICO CV/M is suitable, and the variation of material properties under different operating conditions it is difficult to provide a simple design guide,

Key parameters in the specification of TICO CV/M specification bearing are:

- Operating loads (dead
- and live loads)

 Available space to incorporate bearings
- ☐ Required natural
- frequency of isolating system (bearings)

 Disturbing frequency of vibration to be isolated (if

TICO CVM bearings can be employed in thicknesses in multiples of 25 mm to provide the required natural frequency for a specific project. When a low for a specific project. When a low natural frequency dictates that a very thick bearing is required, it may be necessary to provide some form of horizontal restraint, e.g. dowels or side restraint bearings.



It is also advisable to include some form of fail safe such as a steel or concrete upstand in the foundation design to support the structure should failure of the bearings occur through a major fire or other exceptional circumstance. Any block fail safe system needs to be carefully designed to take into account the natural deflection (creep) of the bearings over long periods of



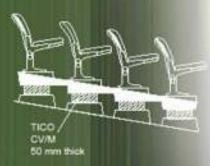


Installation

Installation of TICO CV/M structural bearings will vary from application to application and also depend on the design and arrangement of the bearings.

For plain bearings, pads or strips should be securely fixed in position with Trifex Marine Epoxy. Achesive. The instructions for use of this adhesive should be followed carefully. Pre-cast units can be placed directly on the top of the bearing without any further bonding.

If the bearing surface is sloping or very integular, a small level plinth can sometimes be cast to support the bearing as in the following diagram.



Good surface preparation is essential for a strong and durable bond. Surfaces onto which the bearing is to be placed, and surfaces mating with the upper surface of the pad, should be clean and as level as possible. Although TICO CV/M bearings are designed to take up some surface irregularity, out of plane mating surfaces can produce excessive stresses on the pads and impair their performance. Where possible the guidance of BS6177:1982 should be followed; in particular section 4.5 regarding bearing support surfaces.

Storage and Handling

On arrival on site, TICO Structural Bearings should be stored away from direct sunlight, excessive heat, chemicals or any liquid media. They should be kept in a safe, secure location where they are unlikely to be damaged or tampered with, become immersed in water, or have other building materials stacked on top of them.

Bearings should be handled with care during installation to ensure that they are not dropped or in any other way damaged. Damaged bearings should never be incorporated in the works and should be brought to the attention of an engineer or consultant.

On no account should welding be carried out on, or next to, a bearing either during or after manufacture.

Safe Handling data sheets are available for TICO CV/M bearings on request.



Supply Details

TICO CV/M is manufactured in sheet form up to a maximum sheet size of 1200 x 1000 mm. However, it is more common and advisable to employ this material in modular or strip form for the best performance.

Typically supplied bearing sizes and load bearing capacities are given in the following table.

Length (mm)	Width (mm)	Maximum Recommended Load (kN)
125	125	21
150	150	31
175	175	42
200	200	56
225	225	70
225 250	250	87
275	275	105
300	300	126

Titlex recognises that in cost applications bearings often have to custom stand to meet the project requirements and thus we are happy to supply custom stars up to the maximum sheet size available.

Standard theirnesses of TIDO CVM bearing material are 25, 50 and 75 mm, afflooigh other thicknesses are available on request.

For severe environments, bearing edges can be protected with a hypoton based coaling applied during manufacture.

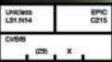
In major installations where fire protection is required, Tiflex are able to supply a protective ceramic fibre blanket and environmental strouging.

Tiflex also offer a post installation bearing inspection service where required, to ensure that the bearings perform adequately over long periods of time. Please contact our customer services department with full details of your requirements for a free written quotation. Our Technical Department will also be pleased to assist you in determining your exact bearing requirements.

All TICO materials are manufactured in accordance with BS EN ISO 9001; 2000











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